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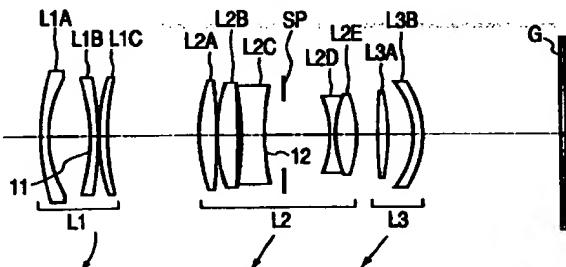
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### (54) Zoom lens and image scanner using it

(57) A zoom lens includes three lens units which are a first unit having a negative refracting power, a second unit having a positive refracting power, and a third unit having a positive refracting power arranged in the stated order from the side of an original surface. Zooming is effected by changing an air space between the first unit and the second unit and an air space between the second unit and the third unit. The second unit has a diffractive optical element.

FIG. 1



## Description

## BACKGROUND OF THE INVENTION

## 5 Field of the Invention

[0001] The present invention relates to a zoom lens and an image scanner using it and, more particularly, to those permitting zooming in a state in which the object-image distance is maintained at a constant finite distance.

## 10 Related Background Art

[0002] Many conventional image scanners use an imaging lens constructed of a unifocal lens. The image scanners of this type are adapted to digital reading by a line sensor (CCD), so that enlargement of image etc. can be performed by electronic zooming. In general the electronic zooming has a problem that degradation of image is unavoidable, however, because an image comprised of the fixed number of pixels is enlarged.

[0003] In recent years, development is quickly proceeding to achieve higher quality of image for displays and printers of personal computers. With this tendency the image scanners are also becoming ready for higher resolution. In the future optical zooming will become necessary for achieving substantially higher quality of enlarged image.

[0004] A zoom lens for image scanner using this optical zooming is suggested, for example, in Japanese Patent Application Laid-Open No. 9-113804. In this application the zoom lens has two lens units, a first lens unit having a negative refracting power and a second unit having a positive refracting power in the stated order from the object side, and zooming is effected by varying the distance between the first unit and the second unit. The scanner in this application is, however, inferior in brightness of the edge of image field and in distortion to the conventional image scanners using the unifocal lens.

[0005] A zoom lens that makes use of a diffractive optical element in order to control occurrence and variation of chromatic aberration of the zoom lens to a low level is suggested, for example, in United States Patent No. 5,268,790. In the patent the diffractive optical element is used in the second unit which is a main zooming unit and in the third unit which is a correcting unit.

[0006] A zoom lens equipped with the diffractive optical element for correction for chromatic aberration is suggested, for example, in Japanese Patent Application Laid-Open No. 9-197274. The lens of this application has two lens units, a first unit having a positive refracting power and a second unit having a negative refracting power in the stated order from the object side, the diffractive optical element is placed in the first unit or in the second unit, and zooming from the wide-angle extreme to the telephoto extreme is effected by narrowing the spacing between the first unit and the second unit. The zoom lens suggested in this application is, however, used for lens shutter cameras, and, therefore, the optical performance thereof was insufficient as to chromatic aberration, image surface characteristics, and distortion for application to the image scanners.

## SUMMARY OF THE INVENTION

[0007] In general, the image scanners need to read the image faithfully throughout the entire region of an original surface and thus are required to have a resolving power of a certain fixed level or higher over the entire region of the field without distortion. In the color reading case, requirements are, for example, that focus positions are aligned with each other among beams of respective colors of R (red), G (green), and B (blue) and that no chromatic deviation occurs in the image field. Since an image sensor used as a reading element in the image scanner has a narrow latitude, it is necessary to assure as much brightness of the edge of image field with respect to the center as possible.

[0008] Further, the zoom lenses used in the image scanners have to have so high optical performance as not to allow the aberration variation amount that is practically allowed for the zoom lenses, for example, including photographic lenses, video lenses, and so on.

[0009] An object of the present invention is to provide a zoom lens and an image scanner therewith that have high optical performance throughout the entire zooming range while ensuring a zoom ratio as high as about the zoom ratio 2.0 and that are ready for color reading, by properly setting a lens configuration of each lens unit in a three-unit zoom lens and providing the second unit with a diffractive optical element.

[0010] A zoom lens of the present invention is a zoom lens comprising three lens units, a first unit having a negative refracting power, a second unit having a positive refracting power, and a third unit having a positive refracting power in the stated order from the side of an original surface, in which zooming is effected by changing an air space between the first unit and the second unit and an air space between the second unit and the third unit, wherein the second unit comprises a diffractive optical element.

[0011] Particularly, another zoom lens of the present invention is a zoom lens comprising three lens units, a first unit

having a negative refracting power, a second unit having a positive refracting power, and a third unit having a positive refracting power in the stated order from the side of an original surface, in which zooming is effected by changing an air space between the first unit and the second unit and an air space between the second unit and the third unit,

wherein the first unit has a first diffractive optical element and the second unit has a second diffractive optical element.

5 [0012] More specifically, the zoom lens of the present invention is characterized by either of the following features:

10 the first diffractive optical element corrects variation in lateral chromatic aberration due to the zooming and the second diffractive optical element corrects variation in axial chromatic aberration due to the zooming;

15 a stop is placed in the second unit and the second diffractive optical element is placed near the stop;

20 the first diffractive optical element is attached to a negative refracting surface of a lens forming the first unit; the following conditions are satisfied:

$$0.7 < |\beta_{2w} \times \beta_{3w}| < 1.1$$

15 and  $\beta_{2w} \times \beta_{3w} < 0$

where  $\beta_{2w}$  and  $\beta_{3w}$  are image magnifications at the shortest focal length of the second unit and the third unit, respectively;

20 where phase functions of the first and second diffractive optical elements are defined by the following equation:

$$\phi_j(h) = (2\pi/\lambda) \sum C_{i(j)} h^i$$

25 ( $\lambda$  is a reference wavelength,  $h$  is a height from the optic axis,  $i$  is a degree, and  $j$  is a number of each diffractive optical element), and where a focal length at the shortest focal length of the overall system is  $fw$ , the following conditions are satisfied:

$$0.0005 < C_{2(1)} \times fw < 0.005$$

30  $0.005 < |C_{2(2)} \times fw| < 0.03 (C_{2(2)} < 0);$

each of the first and second diffractive optical elements is comprised of a stack type diffraction grating in which a plurality of diffraction gratings are stacked on a glass substrate;

35 zooming from the shortest focal length extreme to the longest focal length extreme is effected by moving the first unit along a convex locus on the image surface side and monotonically moving the second and third units toward the original surface, and an object-image distance is constant;

40 in order from the original surface side, the first unit has three lenses, a (1-1) negative lens, a (1-2) negative lens, and a (1-1) positive lens, the second unit has five lenses, a (2-1) positive lens, a (2-2) positive lens, a (2-1) negative lens, a (2-2) negative lens, and a (2-3) positive lens, and the third unit has two lenses, a (3-1) positive lens and a (3-1) negative lens;

45 in order from the original surface side, the first unit has four lenses, a (1-1) negative lens, a (1-1) positive lens, a (1-2) negative lens, and a (1-2) positive lens, the second unit has four lenses, a (2-1) positive lens, a (2-2) positive lens, a (2-1) negative lens, and a (2-3) positive lens, and the third unit has two lenses, a (3-1) positive lens and a (3-1) negative lens;

50 in order from the original surface side, the first unit has four lenses, a (1-1) negative lens, a (1-1) positive lens, a (1-2) negative lens, and a (1-2) positive lens, the second unit has five lenses, a (2-1) positive lens, a (2-2) positive lens, a (2-1) negative lens, a (2-2) negative lens, and a (2-3) positive lens, and the third unit has two lenses, a (3-1) positive lens and a (3-1) negative lens;

55 in order from the original surface side, the first unit has three lenses, a (1-1) negative lens, a (1-2) negative lens, and a (1-1) positive lens, the second unit has four lenses, a (2-1) positive lens, a (2-2) positive lens, a (2-1) negative lens, and a (2-2) negative lens, and the third unit has two lenses, a (3-1) positive lens and a (3-1) negative lens; in order from the original surface side, the first unit has three lenses, a (1-1) negative lens, a (1-2) negative lens, and a (1-1) positive lens, the second unit has three lenses, a (2-1) positive lens, a (2-2) positive lens, and a (2-1) negative lens, and the third unit has three lenses, a (3-1) negative lens, a (3-1) positive lens, and a (3-2) negative lens; and so on. By "(i-j) positive (negative) lens" is here meant the  $j$ -th positive (negative) lens in the  $i$ -th group.

[0013] Particularly, another zoom lens of the present invention is a zoom lens comprising three lens units, a first unit having a negative refracting power, a second unit having a positive refracting power, and a third unit having a positive

refracting power in the stated order from the side of an original surface, in which zooming is effected by changing an air space between the first unit and the second unit and an air space between the second unit and the third unit,

wherein the second unit has a diffractive optical element and at least one lens unit out of the three lens units of the first, second, and third units has an aspherical surface.

5 [0014] Particularly, the zoom lens of the present invention is characterized by either of the following features:

- the diffractive optical element corrects variation in axial chromatic aberration due to the zooming;
- a stop is placed in the second unit and the diffractive optical element is placed near the stop;
- 10 the first unit has an aspherical surface;
- the second unit has an aspherical surface;
- the third unit has an aspherical surface;
- each of the first unit and the third unit has an aspherical surface;
- where image magnifications at the shortest focal length of the second and third units are  $\beta_{2w}$  and  $\beta_{3w}$ , respectively, the following conditions are satisfied:

15

$$0.7 < |\beta_{2w} \times \beta_{3w}| < 1.1$$

and  $\beta_{2w} \times \beta_{3w} < 0$ ;

20 where a phase function of the diffractive optical element is defined by the following equation:

$$\phi(h) = (2\pi/\lambda) \sum C_i h^i$$

25 ( $\lambda$  is a reference wavelength,  $h$  is a height from the optic axis, and  $i$  is a degree) and where a focal length at the shortest focal length of the overall system is  $fw$ , the following condition is satisfied:

$$0.005 < |C_2 \times fw| < 0.03 (C_2 < 0);$$

30 zooming from the shortest focal length extreme to the longest focal length extreme is effected by moving the first unit along a convex locus on the image surface side and monotonically moving the second and third units toward the original surface, and an object-image distance is constant; in order from the original surface side, the first unit has two lenses, a (1-1) negative lens and a (1-1) positive lens, the second unit has three lenses, a (2-1) positive lens, a (2-2) positive lens, and a (2-1) negative lens, and the third 35 unit has two lenses, a (3-1) positive lens and a (3-1) negative lens; in order from the original surface side, the first unit has two lenses, a (1-1) negative lens and a (1-1) positive lens, the second unit has four lenses, a (2-1) positive lens, a (2-2) positive lens, a (2-1) negative lens, and a (2-2) negative lens, and the third unit has two lenses, a (3-1) positive lens and a (3-1) negative lens; and so on.

40 [0015] An image scanner of the present invention is characterized in that the zoom lens described in either one of the above is used for the image scanner.

#### BRIEF DESCRIPTION OF THE DRAWINGS

45 [0016]

Fig. 1 is a sectional view of a lens in Numerical Example 1 of the present invention; Fig. 2 is a sectional view of a lens in Numerical Example 2 of the present invention; Fig. 3 is a sectional view of a lens in Numerical Example 3 of the present invention; Fig. 4 is a sectional view of a lens in Numerical Example 4 of the present invention; Fig. 5 is a sectional view of a lens in Numerical Example 5 of the present invention; Figs. 6A and 6B are aberration diagrams of Numerical Example 1 of the present invention, wherein Fig. 6A shows aberrations at the shortest focal length extreme and Fig. 6B aberrations at the longest focal length extreme; Figs. 7A and 7B are aberration diagrams of Numerical Example 2 of the present invention, wherein Fig. 7A shows aberrations at the shortest focal length extreme and Fig. 7B aberrations at the longest focal length extreme; Figs. 8A and 8B are aberration diagrams of Numerical Example 3 of the present invention, wherein Fig. 8A shows aberrations at the shortest focal length extreme and Fig. 8B aberrations at the longest focal length extreme; Figs. 9A and 9B are aberration diagrams of Numerical Example 4 of the present invention, wherein Fig. 9A shows

aberrations at the shortest focal length extreme and Fig. 9B aberrations at the longest focal length extreme;  
 Figs. 10A and 10B are aberration diagrams of Numerical Example 5 of the present invention, wherein Fig. 10A  
 shows aberrations at the shortest focal length extreme and Fig. 10B aberrations at the longest focal length extreme;  
 Fig. 11 is an explanatory drawing of a diffractive optical element according to the present invention;  
 Fig. 12 is an explanatory drawing to show wavelength dependence characteristics of the diffractive optical element  
 according to the present invention;  
 Fig. 13 is an MTF characteristic diagram of the diffractive optical element according to the present invention;  
 Fig. 14 is an explanatory drawing of another diffractive optical element according to the present invention;  
 Fig. 15 is an explanatory drawing to show wavelength dependence characteristics of the diffractive optical element  
 according to the present invention;  
 Fig. 16 is an MTF characteristic diagram of the diffractive optical element according to the present invention;  
 Fig. 17 is an explanatory drawing of another diffractive optical element according to the present invention;  
 Fig. 18 is a schematic diagram of the major part of an application where the zoom lens of the present invention is  
 applied to an image scanner;  
 Fig. 19 is a sectional view of a lens in Numerical Example 6 of the present invention;  
 Fig. 20 is a sectional view of a lens in Numerical Example 7 of the present invention;  
 Fig. 21 is a sectional view of a lens in Numerical Example 8 of the present invention;  
 Fig. 22 is a sectional view of a lens in Numerical Example 9 of the present invention;  
 Fig. 23 is a sectional view of a lens in Numerical Example 10 of the present invention;  
 Figs. 24A and 24B are aberration diagrams of Numerical Example 6 of the present invention, wherein Fig. 24A  
 shows aberrations at the shortest focal length extreme and Fig. 24B aberrations at the longest focal length extreme;  
 Figs. 25A and 25B are aberration diagrams of Numerical Example 7 of the present invention, wherein Fig. 25A  
 shows aberrations at the shortest focal length extreme and Fig. 25B aberrations at the longest focal length extreme;  
 Figs. 26A and 26B are aberration diagrams of Numerical Example 8 of the present invention, wherein Fig. 26A  
 shows aberrations at the shortest focal length extreme and Fig. 26B aberrations at the longest focal length extreme;  
 Figs. 27A and 27B are aberration diagrams of Numerical Example 9 of the present invention, wherein Fig. 27A  
 shows aberrations at the shortest focal length extreme and Fig. 27B aberrations at the longest focal length extreme;  
 and  
 Figs. 28A and 28B are aberration diagrams of Numerical Example 10 of the present invention, wherein Fig. 28A  
 shows aberrations at the shortest focal length extreme and Fig. 28B aberrations at the longest focal length extreme.

#### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

[0017] Figs. 1 to 5 are sectional views of respective lenses in Numerical Example 1 to Numerical Example 5 of the  
 present invention, respectively, as will be described below and Figs. 6A and 6B to Figs. 10A and 10B are aberration dia-  
 grams of Numerical Examples 1 to 5 of the present invention, respectively, as will be described below. Among the aber-  
 ration diagrams Figs. 6A, 7A, 8A, 9A, and 10A show aberrations at the shortest focal length extreme (or at the lowest  
 magnification) and Figs. 6B, 7B, 8B, 9B, and 10B aberrations at the longest focal length extreme (or at the highest mag-  
 nification). Each numerical example represents a numerical example of a zoom lens used in the image scanner.

[0018] In the figures, L1 indicates the first unit having the negative refracting power, the first unit L1 having a first dif-  
 fractive optical element 11 for correcting variation in lateral chromatic aberration due to zooming. The first diffractive  
 optical element 11 is attached to a negative refracting surface of a lens forming the first unit L1. Reference symbol L2  
 represents the second unit having the positive refracting power, the second unit L2 having a second diffractive optical  
 element 12 for correcting variation in axial chromatic aberration due to zooming. SP designates a stop, which is placed  
 in the second unit L2 and which is moved in unison with the second unit L2 during zooming in the present invention.  
 The second diffractive optical element 12 is located near the stop SP. Symbol L3 denotes the third unit having the pos-  
 itive refracting power. Symbol G represents a glass cover comprised of a plane-parallel plate for a line sensor (not illus-  
 trated), which is positioned near the image surface.

[0019] In Numerical Example 1 of Fig. 1, in order from the original surface side, the first unit L1 is constructed in a  
 three-lens configuration composed of a (1-1) negative lens L1A, a (1-2) negative lens L1B, and a (1-1) positive lens  
 L1C, the second unit L2 is constructed in a five-lens configuration composed of a (2-1) positive lens L2A, a (2-2) positive  
 lens L2B, a (2-1) negative lens L2C, a stop, a (2-2) negative lens L2D, and a (2-3) positive lens L2E, the third unit L3 is  
 constructed in a two-lens configuration composed of a (3-1) positive lens L3A and a (3-1) negative lens L3B, the first  
 diffractive optical element 11 is attached to a lens surface on the original surface side of the (1-2) negative lens L1B of  
 the first unit, the stop SP is placed in the second unit L2, and the second diffractive optical element 12 is attached to a  
 lens surface on the image surface side of the (2-1) negative lens L2C of the second unit.

[0020] In Numerical Example 2 of Fig. 2, in order from the original surface side, the first unit L1 is constructed in a  
 four-lens configuration composed of a (1-1) negative lens L1A, a (1-1) positive lens L1B, a (1-2) negative lens L1C, and

a (1-2) positive lens L1D, the second unit L2 is constructed in a four-lens configuration composed of a (2-1) positive lens L2A, a (2-2) positive lens L2B, a (2-1) negative lens L2C, and a (2-3) positive lens L2D, the third unit L3 is constructed in a two-lens configuration composed of a (3-1) positive lens L3A and a (3-1) negative lens L3B, the first diffractive optical element 11 is attached to a lens surface on the original surface side of the (1-2) negative lens L1C of the first unit L1, the stop SP is placed in the second unit L2, and the second diffractive optical element 12 is attached to a lens surface on the image surface side of the (2-2) positive lens L2B.

[0021] In Numerical Example 3 of Fig. 3, in order from the original surface side, the first unit L1 is constructed in a four-lens configuration composed of a (1-1) negative lens L1A, a (1-1) positive lens L1B, a (1-2) negative lens L1C, and a (1-2) positive lens L1D, the second unit L2 is constructed in a five-lens configuration composed of a (2-1) positive lens L2A, a (2-2) positive lens L2B, a (2-1) negative lens L2C, a (2-2) negative lens L2D, and a (2-3) positive lens L2E, the third unit L3 is constructed in a two-lens configuration composed of a (3-1) positive lens L3A and a (3-1) negative lens L3B, the first diffractive optical element 11 is attached to a lens surface on the original surface side of the (1-2) negative lens L1C of the first unit L1, the stop SP is placed in the second unit L2, and the second diffractive optical element 12 is attached to a lens surface on the image surface side of the (2-1) negative lens L2C of the second unit L2.

[0022] In Numerical Example 4 of Fig. 4, in order from the original surface side, the first unit L1 is constructed in a three-lens configuration composed of a (1-1) negative lens L1A, a (1-2) negative lens L1B, and a (1-1) positive lens L1C, the second unit L2 is constructed in a four-lens configuration composed of a (2-1) positive lens L2A, a (2-2) positive lens L2B, a (2-1) negative lens L2C, and a (2-2) negative lens L2D, the third unit L3 is constructed in a two-lens configuration composed of a (3-1) positive lens L3A and a (3-1) negative lens L3B, the first diffractive optical element 11 is attached to a lens surface on the original surface side of the (1-2) negative lens L1B of the first unit L1, the stop SP is placed in the second unit L2, and the second diffractive optical element 12 is attached to a lens surface on the image surface side of the (2-1) negative lens L2C of the second unit L2.

[0023] In Numerical Example 5 of Fig. 5, in order from the original surface side, the first unit L1 is constructed in a three-lens configuration composed of a (1-1) negative lens L1A, a (1-2) negative lens L1B, and a (1-1) positive lens L1C, the second unit L2 is constructed in a three-lens configuration composed of a (2-1) positive lens L2A, a (2-2) positive lens L2B, and a (2-1) negative lens L2C, the third unit L3 is constructed in a three-lens configuration composed of a (3-1) negative lens L3A, a (3-1) positive lens L3B, and a (3-2) negative lens L3C, the first diffractive optical element 11 is attached to a lens surface on the original surface side of the (1-2) negative lens L1B of the first unit L1, the stop SP is placed in the second unit L2, and the second diffractive optical element 12 is attached to a lens surface on the image surface side of the (2-1) negative lens L2C of the second unit L2.

[0024] In each numerical example the zoom lens has the first diffractive optical element 11 in the first unit L1, the stop SP in the second unit L2, and the second diffractive optical element 12 near the stop SP, as described above. As illustrated in Figs. 1 to 5, change of magnification (zooming) from the shortest focal length extreme to the longest focal length extreme is achieved in such a manner that with maintaining the object-image distance at a constant finite distance, the first unit L1 is moved along a locus of a convex shape on the image surface side, the second and third units L2, L3 are monotonically moved toward the original surface, and the air space between the first and second units L1, L2 and the air space between the second and third units L2, L3 are changed concurrently.

[0025] In each numerical example the first unit L1 has the negative refracting power, thereby decreasing the diameter of the front lens, which tends to be increased by zooming.

[0026] In each numerical example zooming is mainly effected by movement of the second and third units L2, L3; in that structure aberration variation due to the zooming, e.g. in curvature of field, will become larger in the intermediate part of zoom if the zoom ratio is as high as 2; therefore, the aberration variation is controlled to a low level by making the air space variable between the second and third units L2, L3. Further, the stop SP is placed in the second unit L2, so that the lens system is arranged to be as nearly symmetric with respect to the stop as possible, which facilitates correction for distortion, lateral chromatic aberration and so on.

[0027] In each numerical example variation in axial chromatic aberration and variation in lateral chromatic aberration due to the zooming can be corrected for to some extent by optimization of lens shapes in each lens unit, selection of glass materials, and so on.

[0028] However, a secondary spectrum remains as to both axial chromatic aberration and lateral chromatic aberration and it is thus difficult to align the focus positions of the three color beams of R (red), G (green), and B (blue) with each other, thus posing a problem of incapability of accurate color reading.

[0029] In each numerical example the secondary spectrum of axial chromatic aberration is corrected for by provision of the second diffractive optical element 12 near the stop SP in the second unit L2, while the secondary spectrum of lateral chromatic aberration is corrected for by attachment of the first diffractive optical element 11 to the negative (concave) refracting surface of the lens forming the first unit L1.

[0030] In the present invention, as described above, the zoom lens of each numerical example has the stop in the second unit L2 and maintains the symmetry of the lens before and after the stop SP in the zooming, thereby achieving the structure to facilitate the correction for distortion, lateral chromatic aberration, etc. necessary for the image scanner.

Change in spherical aberration is suppressed by placing at least two lenses on the original surface side with respect to the stop SP in the second unit L2. This implements the zoom lens for image scanner that is as bright as the effective F-number (FNo) of about F6 and that has the zoom ratio of 2, in each numerical example.

[0031] Further, the zoom lenses of the present invention preferably satisfy each condition equation below in order to keep higher performance.

[0032] Specifically, where image magnifications at the shortest focal length of the second and third units L2, L3 are  $\beta_{2w}$ ,  $\beta_{3w}$ , respectively, the following conditions are satisfied:

$$0.7 < |\beta_{2w} \times \beta_{3w}| < 1.1 \quad (1)$$

10 and  $\beta_{2w} \times \beta_{3w} < 0$

[0033] Where phase functions of the first and second diffractive optical elements 11, 12 are defined by the following equation:

15  $\phi_j(h) = (2\pi/\lambda) \sum C_{i(j)} h^i$

( $\lambda$  is a reference wavelength,  $h$  a height from the optic axis,  $i$  a degree, and  $j$  a number of each diffractive optical element)

20 and where a focal length at the shortest focal length of the overall system is  $fw$ , the following conditions are satisfied:

$$0.0005 < C_{2(1)} \times fw < 0.005 \quad (2)$$

25  $0.005 < |C_{2(2)} \times fw| < 0.03 \quad (C_{2(2)} < 0) \quad (3)$

In the conditions,  $C_{2(1)}$ ,  $C_{2(2)}$  represent coefficients  $C_2$  of the phase functions of the first and second diffractive optical elements 11, 12, respectively.

[0034] The condition equation (1) is a condition for restricting the lens diameter on the original surface side to a small level on the short focal length side where the angle of field on the original surface side is large and for suppressing occurrence of distortion and is effective for maintaining the symmetry of the lens shape before and after the stop SP by keeping the first unit L1 from being separated apart from the second unit L2 as much as possible.

[0035] In the range over the upper limit of condition equation (1), the total magnification of the second and third units L2, L3 will be large on the high magnification side, so as to increase aberration variation due to zooming, which is not preferable. In the range below the lower limit of condition equation (1), particularly, the symmetry of the lens system with respect to the stop SP is destroyed, so as to cause occurrence of distortion and increase in the size of the front lens, which is not preferable.

[0036] Condition equations (2), (3) specify appropriate values for the refracting powers of the first and second diffractive optical elements 11, 12. Condition equation (2) is for correcting for variation in lateral chromatic aberration due to zooming while suppressing asymmetric aberration such as astigmatism or coma. Condition equation (3) is for correcting for variation in axial chromatic aberration due to zooming while suppressing bending of spherical aberration.

[0037] In the range over the upper limits of both condition equations (2), (3) the negative effect appears great on aberration except for chromatic aberration. In the range below the lower limits of condition equations (2), (3) the intrinsic correction effect is weakened, which is not preferable.

[0038] The first and second diffractive optical elements 11, 12 in each numerical example are optical elements for refracting or reflecting light according to the law of diffraction:

$$n \sin \theta - n' \sin \theta' = m \lambda / d$$

50 ( $n$  is an index of refraction of a medium on the incidence side,  $n'$  an index of refraction of a medium on the emergence side,  $\theta$  an angle of incidence of ray,  $\theta'$  an angle of emergence of ray,  $\lambda$  a wavelength, and  $d$  a grating pitch)

[0039] Ordinary glasses for refracting optical elements have dispersion represented by the following:

55  $v = (n - 1) / \Delta n;$

whereas the diffractive optical elements have dispersion represented by the following:

$$v = \lambda/\Delta\lambda.$$

5 Abbe's numbers of the ordinary glasses are approximately 20 to 95 whereas the diffractive optical elements have the constant Abbe's number  $v = -3.453$ . This means that the diffractive optical elements have the negative Abbe's number while the ordinary glasses have the positive Abbe's numbers. The diffractive optical elements also have a partial dispersion ratio greatly different from those of the ordinary glasses.

[0040] In each numerical example color correction is effectively achieved by making use of such optical characteristics of the diffractive optical element.

[0041] This diffractive optical element can be expressed by the following phase equation.

10

$$\phi(h) = (2\pi/\lambda)(c_1 h^1 + c_2 h^2 + c_3 h^3 + c_4 h^4 + c_5 h^5 \dots) \quad (4)$$

In the above equation  $\phi(h)$  represents the phase,  $h$  a distance in the radial direction from the optic axis of lens, and  $\lambda$  the reference wavelength. Namely, a diffractive optical element is expressed by adding the phase to the reference surface of lens.

[0042] Fig. 11 is an explanatory diagram to show a diffraction grating shape of the diffractive optical element 11 (12) in each numerical example, which is a kinoform shape.

[0043] Fig. 12 is an explanatory diagram to show wavelength dependence characteristics of first-order diffraction efficiency of the diffractive optical element illustrated in Fig. 11. The structure of an actual diffraction grating is formed by 20 coating the surface of a base material (glass substrate) 102 with an ultraviolet-curing resin to form grating 103 having such a grating thickness  $d$  that the first-order diffraction efficiency is 100 % at the wavelength 530 nm, in the resin portion, as illustrated in Fig. 11. As apparent from Fig. 12, the diffraction efficiency in the designed order decreases as the wavelength becomes more apart from the wavelength 530 nm of the optimized wavelength, while diffracted light of 25 orders near the designed order, i.e., zero-order and second-order diffracted light increases on the other hand. The increase of the diffracted light of the other orders than the designed order results in flare and in turn lowering the resolution of the optical system.

[0044] Fig. 13 shows average MTF characteristics in the visible region at the shortest focal length extreme against spatial frequency where each numerical example described previously is prepared with the grating shape of Fig. 11. It is seen from Fig. 13 that MTF in the low frequency region is lower than desired values.

[0045] Therefore, each numerical example gains the desired MTF characteristics by employing as a grating shape of the diffractive optical elements a stack type diffraction grating in which plural diffraction gratings 104, 105 are stacked on the base material 102, for example as illustrated in Fig. 14, without having to be limited to the diffraction grating shape illustrated in Fig. 11.

[0046] Fig. 15 is an explanatory diagram to show the wavelength dependence characteristics of first-order diffraction efficiency of the diffractive optical element of this structure. A specific configuration is formed by first forming the first diffraction grating 104 of an ultraviolet-curing resin ( $nd = 1.499$ ,  $vd = 54$ ) on the base material 102 and further forming the second diffraction grating 105 of another ultraviolet-curing resin ( $nd = 1.598$ ,  $vd = 28$ ) thereon, as illustrated in Fig. 40. In this combination of the materials the grating thickness  $d1$  of the first diffraction grating 104 is  $d1 = 13.8 \mu\text{m}$  and the grating thickness  $d2$  of the second diffraction grating is  $d2 = 10.5 \mu\text{m}$ . As apparent from Fig. 15, the diffraction grating of the stack structure has high diffraction efficiencies of the designed order of 95 % or more throughout the entire use wavelength region.

[0047] Fig. 16 shows the MTF characteristics against spatial frequency in this case. It is seen from Fig. 16 that use of the diffraction grating of the stack structure improves MTF in the low frequency region and the desired MTF characteristics are obtained. The optical performance is further improved by using the diffraction grating of the stack structure as a diffractive optical element as described above.

[0048] The materials for the diffractive optical element of the above-stated stack structure are not limited to the ultraviolet-curing resins, but other plastic materials can also be used. The first diffraction grating 104 may also be formed directly on the base material, depending upon the base material. The thicknesses of the respective gratings do not always have to be different from each other, but the two diffraction gratings 104, 105 may have respective grating thicknesses equal to each other, depending upon the combination of materials, as illustrated in Fig. 17. In this case, because the grating shape is not formed in the surface of the diffractive optical element, a cheaper optical system can be provided with excellent dustproof capability and with improved assembling operability of the diffractive optical element.

[0049] Fig. 18 is a schematic diagram of the major part of an application where the zoom lens of the present invention is applied to an image scanner. In the same figure reference numeral 1 designates an original glass plate and an original (image) 7 is mounted on the original glass plate 1. Letter A represents the length of the original in the sub-scanning direction. Numeral 8 denotes a slit, which is provided near the surface of the original 7. Numerals 2, 3, 4 represent first, second, and third mirrors, respectively, which bend a beam based on image information from the original surface to guide it to an imaging means described below. In the present embodiment, a ratio of movement of the first mirror 2 to

the mirror unit composed of the second and third mirrors 3, 4 is set to 2:1 in order to keep the optical pathlength constant between the original surface A and a line sensor 6, described below, during slit scanning. Numeral 5 designates the zoom lens as an imaging means according to the present invention, which is composed of the three lens units as described previously. The zoom lens 5 is fixed during the slit scanning, but moves between position 5a and position 5b during zooming. The slit scanning range with zooming is limited, for example, to the range B. Numeral 6 indicates a line sensor (CCD) as a reading means elongated in the direction normal to the plane of the drawing.

[0050] In the present embodiment the light from the original on the original glass plate 1 illuminated by an illuminating means (not illustrated) is focused on the surface of the line sensor 6 via the first, second, third mirrors 2, 3, 4 by the imaging means 5 and the image of the original 7 is read by the line sensor 6.

[0051] In the present embodiment, when the original (image) is doubled by zooming and when the reading width of the line sensor (CCD) is constant, the original reading width is half and the slit scanning range is also half. Therefore, the reading dot size on the original surface is half that in the full scan, so that finer image reading can be performed during enlargement.

[0052] There arises, however, a problem that the effective F-number on the line sensor side needs to be kept constant where the reading speed of the line sensor is not changed during enlargement. The focal length of the overall system during enlargement becomes longer, so that a brighter F-number is necessary than in the case of the full scan. Further, in the case of the color reading, because the pixel pitch of the line sensor is constant, color deviation on the original surface needs to be suppressed to a low level during enlargement.

[0053] As described above, the zoom lenses for image scanner have the problem that the conditions for correction for aberration due to zooming are stricter than in the case of the ordinary zoom lenses, for example, such as the photographic lenses, as described above.

[0054] The present embodiment thus solves the above problem and assures the desired zoom performance by composing the zoom lens 5 of the three lens units, properly setting the lens configuration of each lens unit, and properly placing the diffractive optical elements in the first unit and in the second unit as described previously.

[0055] Numerical Examples 1 to 5 of the present invention will be detailed below.

[0056] In Numerical Examples 1 to 5,  $r_i$  represents a radius of curvature of the  $i$ th lens surface when counted from the original surface side,  $d_i$  the  $i$ th lens thickness or air space when counted from the original surface side, and  $n_i$  and  $v_i$  a refractive index and an Abbe's number, respectively, of glass of the  $i$ th lens when counted from the original surface side. Coefficients of the phase equation will be given for the diffractive optical elements.

[0057] The relationship between the condition equations described previously and various numerals in the respective numerical examples will be given in Table 1.

#### Numerical Example 1

[0058]

$f=50.34$  to  $78.00$       effective  $fno=1:6.08$   
 image magnification = -0.19 to -0.38

(first unit:  $r_1$  to  $r_6$ )

[0059]

$r_1 = 61.010$	$d_1 = 1.80$	$n_1 = 1.77621$	$v_1 = 49.6$
$r_2 = 27.970$	$d_2 = 10.80$		
$*r_3 = -51.861$	$d_3 = 1.80$	$n_2 = 1.51825$	$v_2 = 64.2$
$r_4 = -121.884$	$d_4 = 0.20$		
$r_5 = 41.524$	$d_5 = 2.85$	$n_3 = 1.85504$	$v_3 = 23.8$
$r_6 = 58.039$	$d_6 = \text{variable}$		

(second unit: r7 to r17)

[0060]

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[0061]

$r7 = 45.902$	$d7 = 3.87$	$n4 = 1.77621$	$v4 = 49.6$
$r8 = -256.077$	$d8 = 0.20$		
$r9 = 42.928$	$d9 = 5.60$	$n5 = 1.77621$	$v5 = 49.6$
$r10 = -200.988$	$d10 = 0.36$		
$r11 = -133.992$	$d11 = 6.50$	$n6 = 1.79192$	$v6 = 25.7$
$*r12 = 56.609$	$d12 = 5.03$		
$r13 = 0.000$ (stop)	$d13 = 11.45$		
$r14 = -23.560$	$d14 = 1.80$	$n7 = 1.72734$	$v7 = 29.2$
$r15 = 47.507$	$d15 = 0.26$		
$r16 = 36.993$	$d16 = 4.74$	$n8 = 1.53430$	$v8 = 48.9$
$r17 = -31.168$	$d17 = \text{variable}$		

(third unit: r18 to r21)

30

35

$r18 = 123.573$	$d18 = 3.35$	$n9 = 1.76168$	$v9 = 27.5$
$r19 = -52.131$	$d19 = 6.36$		
$r20 = -19.780$	$d20 = 1.80$	$n10 = 1.71615$	$v10 = 53.8$
$r21 = -31.384$	$d21 = \text{variable}$		

(glass cover: r22 and r23)

[0062]

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45

$r22 = 0.000$	$d22 = 0.70$	$n11 = 1.51825$	$v11 = 64.2$
$r23 = 0.000$ (image plane)			

50

55

Focal length	50.34	78.00	64.16
Variable distances			
d6	23.05	0.80	9.40
d17	5.28	3.44	3.98
d21	35.20	73.29	52.08

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[Phase coefficients] (The diffraction grating elements are attached to the surfaces accompanied with asterisk)

(r3 surface)

5 [0063]

c2	c3	c4
3.24210D-05	0.00000D+00	-1.05560D-07
c5	c6	
0.00000D+00	1.34850D-10	

10

(r12 surface)

[0064]

20

c2	c3	c4
-2.24304D-04	0.00000D+00	-2.49290D-08
c5	c6	
0.00000D+00	-2.65880D-09	

25

Object-image distance: 406.98

Focal lengths of the respective lens units

35 [0065]

first unit L1	-70.45
second unit L2	48.10
third unit L3	106.64

40 45 Numerical Example 2

[0066]

f=49.35 to 76.32 effective fno=1:6.08

50 image magnification=-0.19 to -0.38

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(first unit: r1 to r8)

**[0067]**

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15

20 (second unit: r9 to r17)

**[0068]**

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(third unit: r18 to r21)

**[0069]**

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r1 = 138.856	d1 = 1.80	n1 = 1.77621	v1 = 49.6
r2 = 35.860	d2 = 4.75		
r3 = -138.612	d3 = 4.00	n2 = 1.72056	v2 = 47.9
r4 = -44.829	d4 = 5.22		
*r5 = -41.149	d5 = 1.80	n3 = 1.76077	v3 = 47.8
r6 = -452.465	d6 = 0.20		
r7 = 58.126	d7 = 3.50	n4 = 1.81265	v4 = 25.4
r8 = 145.711	d8 = variable		

r9 = 37.008	d9 = 4.50	n5 = 1.69401	v5 = 54.8
r10 = -136.802	d10 = 0.20		
r11 = 36.330	d11 = 7.09	n6 = 1.70042	v6 = 48.5
*r12 = 49.800	d12 = 3.83		
r13 = 0.000 (stop)	d13 = 1.26		
r14 = -44.966	d14 = 1.70	n7 = 1.79177	v7 = 26.2
r15 = 29.367	d15 = 3.24		
r16 = 30.872	d16 = 4.60	n8 = 1.56605	v8 = 60.7
r17 = -61.770	d17 = variable		

r18 = 188.040	d18 = 4.50	n9 = 1.81265	v9 = 25.4
r19 = -82.844	d19 = 11.16		
r20 = -18.407	d20 = 1.80	n10 = 1.80811	v10 = 46.6
r21 = -28.239	d21 = variable		

55

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(glass cover: r22 and r23)

**[0070]**

5

$r22 = 0.000$	$d22 = 0.70$	$n11 = 1.51825$	$v11 = 64.2$
$r23 = 0.000$ (image plane)			

10

15

<b>Focal length</b>	<b>49.35</b>	<b>76.32</b>	<b>63.06</b>
<b>Variable distances</b>			
d8	24.50	0.75	9.87
d17	10.65	10.03	10.17
d21	35.30	70.23	50.78

20

[Phase coefficients] (The diffraction grating elements are attached to the surfaces accompanied with asterisk)

25

(r5 surface)

**[0071]**

30

<b>c1</b>	<b>c2</b>	<b>c3</b>
0.00000D+00	6.03500D-05	0.00000D+00
c4	c5	c6
1.68371D-08	0.00000D+00	2.75860D-10
c8	c9	c10
-3.12051D-12	0.00000D+00	5.44567D-15
c11	c12	c13
0.00000D+00	0.00000D+00	0.00000D+00

35

40

45 (r12 surface)

**[0072]**

50

<b>c2</b>	<b>c3</b>	<b>c4</b>
-2.02168D-04	4.12204D-06	-1.53314D-06
c5	c6	
2.60950D-07	-1.33349D-08	

55

Object-image distance: 406.98

[0073] Focal lengths of the respective lens units

5

10

first unit L1	-77.15
second unit L2	50.06
third unit L3	515.88

Numerical Example 3

15 [0074]

$f=49.93$  to  $76.91$       effective fno=1:6.08  
 image magnification=-0.19 to -0.38

20 (first unit: r1 to r8)

[0075]

25

30

35

$r1 = 80.527$	$d1 = 1.80$	$n1 = 1.80401$	$v1 = 42.2$
$r2 = 30.944$	$d2 = 4.99$		
$r3 = -93.441$	$d3 = 3.06$	$n2 = 1.64129$	$v2 = 55.4$
$r4 = -40.489$	$d4 = 4.22$		
$*r5 = -36.649$	$d5 = 1.80$	$n3 = 1.72341$	$v3 = 50.3$
$r6 = -8467.623$	$d6 = 0.20$		
$r7 = 61.644$	$d7 = 2.83$	$n4 = 1.85504$	$v4 = 23.8$
$r8 = 298.165$	$d8 = \text{variable}$		

(second unit: r9 to r19)

40

[0076]

45

50

55

$r9 = 50.087$	$d9 = 3.84$	$n5 = 1.77621$	$v5 = 49.6$
$r10 = -189.493$	$d10 = 0.20$		
$r11 = 41.058$	$d11 = 6.19$	$n6 = 1.77621$	$v6 = 49.6$
$r12 = -664.409$	$d12 = 0.21$		
$r13 = -556.861$	$d13 = 4.80$	$n7 = 1.74706$	$v7 = 27.8$
$*r14 = 71.243$	$d14 = 5.43$		
$r15 = 0.000$ (stop)	$d15 = 0.98$		
$r16 = -44.237$	$d16 = 1.80$	$n8 = 1.74706$	$v8 = 27.8$
$r17 = 30.381$	$d17 = 2.35$		

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(continued)

$r18 = 30.211$	$d18 = 3.91$	$n9 = 1.48915$	$v9 = 70.2$
$r19 = -54.449$	$d19 = \text{variable}$		

5

(third unit:  $r20$  to  $r23$ )

[0077]

10

$r20 = 141.890$	$d20 = 2.70$	$n10 = 1.76859$	$v10 = 26.5$
$r21 = -76.043$	$d21 = 11.92$		
$r22 = -18.736$	$d22 = 1.80$	$n11 = 1.77621$	$v11 = 49.6$
$r23 = -27.087$	$d23 = \text{variable}$		

15

(glass cover:  $r24$  and  $r25$ )

20

[0078]

25

$r24 = 0.000$	$d24 = 0.70$	$n12 = 1.51825$	$v12 = 64.2$
$r25 = 0.000$ (image plane)			

30

<b>Focal length</b>	49.93	76.91	63.59
<b>Variable distances</b>			
$d8$	19.95	0.58	8.04
$d19$	9.96	8.63	9.00
$d23$	35.17	72.16	51.69

40

[Phase coefficients] (The diffraction grating elements are attached to the surfaces accompanied with asterisk)

45

(r5 surface)

46

[0079]

50

$c1$	$c2$	$c3$
0.00000D+00	4.63645D-05	0.00000D+00
$c4$	$c5$	$c6$
2.94554D-08	0.00000D+00	-3.62557D-10

55

(r14 surface)

[0080]

5

10

c2	c3	c4
-2.07007D-04	0.00000D+00	-2.53629D-09
c5	c6	
0.00000D+00	-1.43772D-09	

15

Object-image distance: 406.98

[0081] Focal lengths of the respective lens units

20

25

first unit L1	-66.46
second unit L2	48.25
third unit L3	177.08

## Numerical Example 4

30 [0082]

f=50.78 to 78.32 effective fno=1:6.08  
image magnification=-0.19 to -0.38

35 (first unit: r1 to r6)

[0083]

40

45

r1 = 62.826	d1 = 1.80	n1 = 1.77621	v1 = 49.6
r2 = 27.118	d2 = 11.01		
*r3 = -51.803	d3 = 1.80	n2 = 1.48915	v2 = 70.2
r4 = -121.989	d4 = 0.20		
r5 = 39.695	d5 = 2.38	n3 = 1.85501	v3 = 23.9
r6 = 55.134	d6 = variable		

50

(second unit: r7 to r15)

[0084]

55

r7 = 42.216	d7 = 6.50	n4 = 1.71615	v4 = 53.8
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(continued)

5	r8 = -239.786 r9 = 40.824 r10 = -125.619 r11 = -78.064 *r12 = 52.640 r13 = 0.000 (stop) r14 = -16.504 r15 = -20.884	d8 = 1.20 d9 = 6.50 d10 = 0.92 d11 = 6.50 d12 = 2.99 d13 = 19.68 d14 = 1.80 d15 = variable	n5 = 1.79013 n6 = 1.85501 n7 = 1.85501	v5 = 44.2 v6 = 23.9 v7 = 23.9
---	--	---	--	-------------------------------------

15 (third unit: r16 to r19)

[0085]

20

25	r16 = 1055.277 r17 = -42.724 r18 = -24.627 r19 = -35.894	d16 = 3.46 d17 = 1.76 d18 = 1.80 d19 = variable	n8 = 1.75453 n9 = 1.71615	v8 = 35.3 v9 = 53.8
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(glass cover: r20 and r21)

30 [0086]

35

r20 = 0.000 r21 = 0.000 (image plane)	d20 = 0.70	n10 = 1.51825	v10 = 64.2
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40

45

	Focal length	50.51	78.32	64.37
	Variable distance			
45	d6	23.57	0.80	9.29
	d15	5.11	0.80	1.64
	d19	35.24	76.68	54.53

50

[Phase coefficients] (The diffraction grating elements are attached to the surfaces accompanied with asterisk)

5  
(r3 surface)10  
[0087]

c2	c3	c4
1.53310D-05	0.00000D+00	-6.99030D-08
c5	c6	
0.00000D+00	1.26980D-10	

15  
(r12 surface)20  
[0088]

c2	c3	c4
-2.21370D-04	0.00000D+00	7.08610D-08
c5	c6	
0.00000D+00	-3.72960D-09	

25  
30  
Object-image distance: 406.9835  
[0089] Focal lengths of the respective lens units

first unit L1	-67.48
second unit L2	43.65
third unit L3	102.72

40  
Numerical Example 545  
[0090]f=50.48 to 78.36      effective fno=1:6.08  
image magnification=-0.19 to -0.3850  
(first unit: r1 to r6)55  
[0091]

r1 = 67.152	d1 = 1.80	n1 = 1.77621	v1 = 49.6
r2 = 27.182	d2 = 10.52		
*r3 = -63.238	d3 = 1.80	n2 = 1.48915	v2 = 70.2

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(continued)

5

$r4 = -280.538$	$d4 = 0.20$	$n3 = 1.81265$	$v3 = 25.4$
$r5 = 40.330$	$d5 = 2.57$		
$r6 = 62.204$	$d6 = \text{variable}$		

(second unit: r7 to r12)

10 [0092]

15

$r7 = 49.768$	$d7 = 4.32$	$n4 = 1.77621$	$v4 = 49.6$
$r8 = -119.276$	$d8 = 2.16$		
$r9 = 30.911$	$d9 = 6.50$	$n5 = 1.64268$	$v5 = 44.9$
$r10 = -173.239$	$d10 = 0.46$		
$r11 = -96.897$	$d11 = 6.50$	$n6 = 1.85501$	$v6 = 23.9$
$*r12 = 35.185$	$d12 = 3.77$		
$r13 = 0.000 \text{ (stop)}$	$d13 = \text{variable}$		

25

(third unit: r14 to r19)

[0093]

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35

$r14 = -14.944$	$d14 = 1.80$	$n7 = 1.65223$	$v7 = 33.8$
$r15 = -18.243$	$d15 = 0.20$		
$r16 = 197.384$	$d16 = 4.28$	$n8 = 1.67766$	$v8 = 32.1$
$r17 = -33.142$	$d17 = 4.16$		
$r18 = -27.387$	$d18 = 1.80$	$n9 = 1.74706$	$v9 = 27.8$
$r19 = -56.343$	$d19 = \text{variable}$		

40

(glass cover: r20 and r21)

[0094]

45

50

$r20 = 0.000$	$d20 = 0.70$	$n10 = 1.51825$	$v10 = 64.2$
$r21 = 0.000 \text{ (image plane)}$			

55

5

Focal length	50.48	78.36	64.36
Variable distances			
d6	22.23	0.80	9.05
d13	22.17	18.99	19.75
d19	35.20	76.68	54.19

10

[Phase coefficients] (The diffraction grating elements are attached to the surfaces accompanied with asterisk)

15 (r3 surface)

[0095]

20

c2	c3	c4
3.64050D-05	0.00000D+00	-9.19710D-08
c5	c6	
0.00000D+00	-7.75180D-11	

(r12 surface)

30 [0096]

35

c2	c3	c4
-2.62730D-04	0.00000D+00	3.45210D-07
c5	c6	
0.00000D+00	-6.45240D-09	

40

Object-image distance: 406.98

45 [0097] Focal lengths of the respective lens units

50

first unit L1	-66.01
second unit L2	43.75
third unit L3	185.06

55

TABLE 1

Condition equations	Numerical Examples				
	1	2	3	4	5
(1) $\beta_{2w} \cdot \beta_{3w}$	-0.93	-0.86	-0.98	-0.96	-0.98
(2) $C_{2(1)fw}$	0.0016	0.0030	0.0023	0.0008	0.0018
(3) $C_{2(2)fw}$	-0.0113	-0.0100	-0.0103	-0.0112	-0.0133

5

10

[0098] The pitch and depth of the diffractive optical elements in each numerical example are both in an adequately manufacturable range. For example, in Numerical Example 1, where the diffractive optical elements are produced in the single-layer structure, the minimum pitch is about 600  $\mu\text{m}$  for the first unit and about 100  $\mu\text{m}$  for the second unit and the depth is 0.83  $\mu\text{m}$ , which are of the adequately manufacturable level.

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[0099] The present invention can realize the zoom lenses ready for color reading and the image scanner using the zoom lens with the high zooming ratio of about 2.0 and with the high optical performance throughout the entire zooming range, by properly setting the lens configuration of each lens unit of the three-unit zoom lens and providing the first unit and the second unit each with the diffractive optical element as described above.

[0100] Further examples of the present invention will be described below.

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[0101] Figs. 19 to 23 are sectional views of respective lenses in Numerical Example 6 to Numerical Example 10 of the present invention, respectively, as will be described below and Figs. 24A and 24B to Figs. 28A and 28B are aberration diagrams of Numerical Examples 6 to 10 of the present invention, respectively, as will be described below. Among the aberration diagrams Figs. 24A, 25A, 26A, 27A, and 28A show aberrations at the shortest focal length extreme and Figs. 24B, 25B, 26B, 27B, and 28B aberrations at the longest focal length extreme. Each numerical example represents a numerical example of a zoom lens used in the image scanner.

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[0102] In the figures, L1 represents the first unit having the negative refracting power. L2 indicates the second unit having the positive refracting power and the diffractive optical element 21 for correcting variation in axial chromatic aberration due to zooming is provided in the second unit L2. In the present invention the diffractive optical element 21 is attached to a refracting surface of a (2-1) negative lens L12C forming the second unit L2. SP denotes a stop which is located in the second unit L2 and which is moved in unison with the second unit L2 during the zooming in the present invention. The diffractive optical element 21 is placed near the stop SP. L3 indicates the third unit having the positive refracting power. Letter G designates a glass cover comprised of a plane-parallel plate for the line sensor (not illustrated), which is disposed near the image surface. In the present invention an aspherical surface is provided in at least one lens unit out of the three lens units of the first, second, and third units.

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[0103] In Numerical Example 6 of Fig. 19, in order from the original surface side, the first unit L1 is constructed in a two-lens configuration composed of a (1-1) negative lens L11A and a (1-1) positive lens L11B, the second unit L2 is constructed in a three-lens configuration composed of a (2-1) positive lens L12A, a (2-2) positive lens L12B, and a (2-1) negative lens L12C, the third unit L3 is constructed in a two-lens configuration composed of a (3-1) positive lens L13A and a (3-1) negative lens L13B, the diffractive optical element 21 is attached to a lens surface on the image surface side of the (2-1) negative lens L12C of the second unit L2, the stop SP is placed in the second unit L2, and the aspherical surface 22 is formed in a lens surface on the image surface side of the (3-1) positive lens L13A of the third unit.

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[0104] In Numerical Example 7 of Fig. 20, in order from the original surface side, the first unit L1 is constructed in a two-lens configuration composed of a (1-1) negative lens L11A and a (1-1) positive lens L11B, the second unit L2 is constructed in a three-lens configuration composed of a (2-1) positive lens L12A, a (2-2) positive lens L12B, and a (2-1) negative lens L12C, the third unit L3 is constructed in a two-lens configuration composed of a (3-1) positive lens L13A and a (3-1) negative lens L13B, the diffractive optical element 21 is attached to a lens surface on the image surface side of the (2-1) negative lens L12C of the second unit L2, the stop SP is placed in the second unit L2, and the aspherical surface 22 is formed in a lens surface on the image surface side of the (1-1) negative lens L11A of the first unit.

[0105] In Numerical Example 8 of Fig. 21, in order from the original surface side, the first unit L1 is constructed in a two-lens configuration composed of a (1-1) negative lens L11A and a (1-1) positive lens L11B, the second unit L2 is constructed in a three-lens configuration composed of a (2-1) positive lens L12A, a (2-2) positive lens L12B, and a (2-1) negative lens L12C, the third unit L3 is constructed in a two-lens configuration composed of a (3-1) positive lens L13A and a (3-1) negative lens L13B, the diffractive optical element 21 is attached to a lens surface on the original surface side of the (2-1) negative lens L12C of the second unit L2, the stop SP is placed in the second unit L2, and the aspherical surface 22 is formed in a lens surface on the original surface side of the (3-1) negative lens L13B of the third unit.

[0106] In Numerical Example 9 of Fig. 22, in order from the original surface side, the first unit L1 is constructed in a

two-lens configuration composed of a (1-1) negative lens L11A and a (1-1) positive lens L11B, the second unit L2 is constructed in a four-lens configuration composed of a (2-1) positive lens L12A, a (2-2) positive lens L12B, a (2-1) negative lens L12C, and a (2-2) negative lens L12D, the third unit L3 is constructed in a two-lens configuration composed of a (3-1) positive lens L13A and a (3-1) negative lens L13B, the diffractive optical element 21 is attached to a lens surface on the image surface side of the (2-1) negative lens L12C of the second unit L2, the stop SP is placed in the second unit L2, and the aspherical surface 22 is formed in a lens surface on the original surface side of the (2-2) negative lens L12D of the second unit.

[0107] In Numerical Example 10 of Fig. 23, in order from the original surface side, the first unit L1 is constructed in a two-lens configuration composed of a (1-1) negative lens L11A and a (1-1) positive lens L11B, the second unit L2 is constructed in a three-lens configuration composed of a (2-1) positive lens L12A, a (2-2) positive lens L12B, and a (2-1) negative lens L12C, the third unit L3 is constructed in a two-lens configuration composed of a (3-1) positive lens L13A and a (3-1) negative lens L13B, the diffractive optical element 21 is attached to a lens surface on the image surface side of the (2-1) negative lens L12C of the second unit L2, the stop SP is placed in the second unit L2, and aspherical surfaces 22, 23 are formed in a lens surface on the image surface side of the (1-1) positive lens L11B of the first unit L1 and in a lens surface on the original surface side of the (3-1) negative lens L13B of the third unit L3, respectively.

[0108] In each numerical example the stop SP is provided in the second unit L2, the diffractive optical element 21 near the stop SP, and the aspherical surface in at least one lens unit out of the three lens units L1, L2, L3 of the first, second, and third units. As illustrated in Figs. 19 to 23, change of magnification (zooming) from the shortest focal length extreme to the longest focal length extreme is achieved in such a manner that with maintaining the object-image distance at a constant finite distance, the first unit L1 is moved along a locus of a convex shape on the image surface side, the second and third units L2, L3 are monotonically moved toward the original surface, and the air space between the first and second units L1, L2 and the air space between the second and third units L2, L3 are changed concurrently.

[0109] In each numerical example the first unit L1 has the negative refracting power, thereby decreasing the diameter of the front lens, which tends to be increased by zooming.

[0110] In each numerical example zooming is mainly effected by movement of the second and third units L2, L3; in that structure aberration variation due to the zooming, e.g. in curvature of field, will become larger in the intermediate part of zoom if the zoom ratio is as high as 2; therefore, the aberration variation is controlled to a low level by making the air space variable between the second and third units L2, L3. Further, the stop SP is placed in the second unit L2, so that the lens system is arranged to be as nearly symmetric with respect to the stop as possible, which facilitates correction for distortion, lateral chromatic aberration, and so on.

[0111] In each numerical example variation in chromatic aberration and variation in curvature of field due to the zooming can be corrected for by optimization of lens shapes in each lens unit, selection of glass materials, and so on. However, the secondary spectrum remains as to axial chromatic aberration, and it is thus difficult to align the focus positions of the three color beams of R (red), G (green), and B (blue) with each other, thus posing the problem of incapability of accurate color reading.

[0112] In each numerical example the secondary spectrum of axial chromatic aberration is corrected for by provision of the diffractive optical element 21 near the stop SP in the second unit L2. Specifically, the diffractive optical element is attached to either one lens surface of the (2-1) negative lens L12C on the original surface side of the stop SP. If the diffractive optical element were placed at a position apart from near the stop SP, the other aberration including spherical aberration would be degraded, which is not preferred.

[0113] In each numerical example variation in curvature of field caused by the zooming is suppressed by providing the aspherical surface in at least one lens unit out of the three lens units L1, L2, L3 of the first, second, and third units. This aspherical surface is preferably provided in a lens surface located apart from the stop SP. As long as this condition is satisfied, the aspherical surface may be provided in either one of the three lens units L1, L2, L3 of the first, second, and third units. Provision of aspherical surfaces in plural surfaces improves the optical performance more.

[0114] Change in spherical aberration is suppressed by placing at least two positive lenses on the original surface side with respect to the stop SP in the second unit L2. This implements the zoom lens for image scanner that is as bright as the effective F-number (FNo) of about F6 and that has the zoom ratio of 2, in each numerical example.

[0115] Further, the zoom lenses of the present invention preferably satisfy each condition equation below in order to keep higher performance.

[0116] Specifically, where image magnifications at the shortest focal length of the second and third units L2, L3 are  $\beta_{2w}$ ,  $\beta_{3w}$  respectively, the following conditions are satisfied:

$$0.7 < |\beta_{2w} \times \beta_{3w}| < 1.1 \quad (5)$$

$$\text{and } \beta_{2w} \times \beta_{3w} < 0$$

[0117] Where the phase function of the diffractive optical element 21 is defined by the following equation:

$$\phi(h) = (2\pi/\lambda) \sum C_i h^i$$

( $\lambda$  is a reference wavelength,  $h$  a height from the optic axis, and  $i$  a degree)  
and where a focal length at the shortest focal length of the overall system is  $f_w$ ,  
the following condition is satisfied:

$$0.005 < |C_2 \times f_w| < 0.03 \quad (C_2 < 0) \quad (6)$$

In the condition,  $C_2$  indicates the coefficient  $C_2$  of the phase function of the diffractive optical element 21.

10 [0118] The condition equation (5) is a condition for restricting the lens diameter on the original surface side to a small level on the short focal length side where the angle of field on the original surface side is large and for suppressing occurrence of distortion and is effective for maintaining the symmetry of the lens shape before and after the stop SP by keeping the first unit L1 from being separated from the second unit L2 as much as possible.  
 15 [0119] In the range over the upper limit of condition equation (5), the total magnification of the second and third units L2, L3 will be large on the high magnification side, so as to increase aberration variation due to zooming, which is not preferable. In the range below the lower limit of condition equation (5), particularly, the symmetry of the lens system with respect to the stop SP is destroyed, so as to cause occurrence of distortion and increase in the size of the front lens, which is not preferable.  
 20 [0120] Condition equation (6) specifies an appropriate value for the refracting power of the diffractive optical element 21. Condition equation (6) is for correcting for variation in axial chromatic aberration due to zooming while suppressing bending of spherical aberration. In the range over the upper limit of condition equation (6) the negative effect appears great on aberration except for chromatic aberration. In the range below the lower limit of condition equation (6) the intrinsic correction effect is weakened, which is not preferable.  
 25 [0121] The diffractive optical element 21 in each numerical example is an optical element for refracting or reflecting light according to the law of diffraction:

$$n \sin \theta - n' \sin \theta' = m \lambda / d$$

30 ( $n$  is an index of refraction of a medium on the incidence side,  $n'$  an index of refraction of a medium on the emergence side,  $\theta$  an angle of incidence of ray,  $\theta'$  an angle of emergence of ray,  $\lambda$  a wavelength, and  $d$  a grating pitch).

[0122] Ordinary glasses for the refracting optical elements have dispersion represented by the following:

$$v = (n - 1) / \Delta n;$$

35 whereas the diffractive optical elements have dispersion represented by the following:

$$v = \lambda / \Delta \lambda$$

40 Abbe's numbers of the ordinary glasses are approximately 20 to 95 whereas the diffractive optical elements has the constant Abbe's number  $v = -3.453$ . This means that the diffractive optical elements have the negative Abbe's number while the ordinary glasses have the positive Abbe's numbers. The diffractive optical elements also have the partial dispersion ratio greatly different from those of the ordinary glasses.  
 45 [0123] In each numerical example color correction is effectively achieved by making use of such optical characteristics of the diffractive optical element.  
 [0124] This diffractive optical element can be expressed by the following phase equation.

$$\phi(h) = (2\pi/\lambda)(c_1 h^1 + c_2 h^2 + c_3 h^3 + c_4 h^4 + c_5 h^5 \dots) \quad (7)$$

50 In the above equation  $\phi(h)$  represents the phase,  $h$  a distance in the radial direction from the optic axis of lens, and  $\lambda$  the reference wavelength. Namely, a diffractive optical element is expressed by adding the phase to the reference surface of lens.  
 [0125] Fig. 11 is an explanatory diagram to show a diffraction grating shape of the diffractive optical element 21 in each numerical example, which is the kinoform shape.  
 55 [0126] Fig. 12 is an explanatory diagram to show the wavelength dependence characteristics of first-order diffraction efficiency of the diffractive optical element illustrated in Fig. 11. The structure of the actual diffraction grating is formed by coating the surface of a base material (glass substrate) 102 with an ultraviolet-curing resin to form grating 103 having such a grating thickness  $d$  that the first-order diffraction efficiency is 100 % at the wavelength 530 nm, in the resin por-

tion, as illustrated in Fig. 11. As apparent from Fig. 12, the diffraction efficiency in the designed order decreases as the wavelength becomes more apart from the wavelength 530 nm of the optimized wavelength, while diffracted light of orders near the designed order, i.e., zero-order and second-order diffracted light increases on the other hand. The increase of the diffracted light of the other orders than the designed order results in flare and in turn lowering the resolution of the optical system.

[0127] Fig. 13 shows the average MTF characteristics in the visible region at the shortest focal length extreme against spatial frequency where each numerical example described previously is prepared with the grating shape of Fig. 11. It is seen from Fig. 13 that MTF in the low frequency region is lower than desired values.

[0128] Therefore, each numerical example gains the desired MTF characteristics by employing as a grating shape of the diffractive optical elements a stack type diffraction grating in which plural diffraction gratings 104, 105 are stacked on the base material 102, for example as illustrated in Fig. 14, without having to be limited to the diffraction grating shape illustrated in Fig. 11.

[0129] Fig. 15 is an explanatory diagram to show the wavelength dependence characteristics of first-order diffraction efficiency of the diffractive optical element of this structure. A specific configuration is formed by first forming the first diffraction grating 104 of an ultraviolet-curing resin ( $nd = 1.499$ ,  $vd = 54$ ) on the base material 102 and further forming the second diffraction grating 105 of another ultraviolet-curing resin ( $nd = 1.598$ ,  $vd = 28$ ) thereon, as illustrated in Fig. 14. In this combination of the materials the grating thickness  $d1$  of the first diffraction grating 104 is  $d1 = 13.8 \mu\text{m}$  and the grating thickness  $d2$  of the second diffraction grating is  $d2 = 10.5 \mu\text{m}$ . As apparent from Fig. 15, the diffraction grating of the stack structure has high diffraction efficiencies of the designed order of 95 % or more throughout the entire use wavelength region.

[0130] Fig. 16 shows the MTF characteristics against spatial frequency in this case. It is seen from Fig. 16 that use of the diffraction grating of the stack structure improves MTF in the low frequency region and desired MTF characteristics are obtained. The optical performance is further improved by using the diffraction grating of the stack structure as a diffractive optical element as described above.

[0131] The materials for the diffractive optical element of the above-stated stack structure are not limited to the ultraviolet-curing resins, but other plastic materials can also be used. The first diffraction grating 104 may also be formed directly on the base material, depending upon the base material. The thicknesses of the respective gratings do not always have to be different from each other, but the two diffraction gratings 104, 105 may have respective grating thicknesses equal to each other, depending upon the combination of materials, as illustrated in Fig. 17. In this case, because the grating shape is not formed in the surface of the diffractive optical element, a cheaper optical system can be provided with excellent dustproof capability and with improved assembling operability of the diffractive optical element.

[0132] Fig. 18 is a schematic diagram of the major part of the application where the zoom lens of the present invention is applied to an image scanner.

[0133] In the same figure reference numeral 1 designates an original glass plate and an original (image) 7 is mounted on the original glass plate 1. Letter A represents the length of the original in the sub-scanning direction. Numeral 8 denotes a slit, which is provided near the surface of the original 7. Numerals 2, 3, 4 represent first, second, and third mirrors, respectively, which bend a beam based on image information from the original surface to guide it to the imaging means described below. In the present embodiment, a ratio of movement of the first mirror 2 to the mirror unit composed of the second and third mirrors 3, 4 is set to 2:1 in order to keep the optical pathlength constant between the original surface A and a line sensor 6, described below, during slit scanning. Numeral 5 designates a zoom lens as an imaging means according to the present invention, which is composed of the three lens units as described previously. The zoom lens 5 is fixed during the slit scanning, but moves between position 5a and position 5b during zooming. The slit scanning range with zooming is limited, for example, to the range B. Numeral 6 indicates a line sensor (CCD) as a reading means elongated in the direction normal to the plane of the drawing.

[0134] In the present embodiment the light from the original on the original glass plate 1 illuminated by the illuminating means (not illustrated) is focused on the surface of the line sensor 6 via the first, second, third mirrors 2, 3, 4 by the imaging means 5 and the image of the original 7 is read by the line sensor 6.

[0135] In the present embodiment, when the original (image) is doubled by zooming and when the reading width of the line sensor (CCD) is constant, the original reading width is half and the slit scanning range is also half. Therefore, the reading dot size on the original surface is half that in the full scan, so that finer image reading can be performed during enlargement.

[0136] There arises, however, a problem that the effective F-number on the line sensor side needs to be kept constant where the reading speed of the line sensor is not changed during enlargement. The focal length of the overall system during enlargement becomes longer, so that a brighter F-number is necessary than in the case of the full scan. Further, in the case of the color reading, because the pixel pitch of the line sensor is constant, color deviation on the original surface needs to be suppressed to a low level during enlargement.

[0137] As described above, the zoom lenses for image scanner have the problem that the conditions for correction for aberration due to zooming are stricter than in the case of the ordinary zoom lenses, for example, such as the phot -

graphic lenses, as described above.

[0138] The present embodiment thus solves the above problem and assures the desired zoom performance by composing the zoom lens 5 of the three lens units, properly setting the lens configuration of each lens unit, and properly providing the diffractive optical element in the second unit and the aspherical surface in at least one lens unit out of the three lens units of the first, second, and third units.

[0139] Numerical Examples 6 to 10 of the present invention will be detailed below.

[0140] In Numerical Examples 6 to 10,  $r_i$  represents a radius of curvature of the  $i$ th lens surface when counted from the original surface side,  $d_i$  the  $i$ th lens thickness or air space when counted from the original surface side, and  $n_i$  and  $v_i$  a refractive index and an Abbe's number, respectively, of glass of the  $i$ th lens when counted from the original surface side. Coefficients of the phase equation will be provided for the diffractive optical element and aspherical coefficients for the aspherical surface.

[0141] The relationship between the condition equations described previously and various numerals in the respective numerical examples will be given in Table 2.

[0142] An aspherical shape is expressed by the following equation where the  $x$ -axis is taken along the optic-axis direction, the  $h$ -axis is taken along a direction perpendicular to the optic axis, the traveling direction of light is positive, the radius of paraxial curvature is  $r$ , and aspherical coefficients are  $B$ ,  $C$ , and  $D$ :

$$x = \frac{(1/r)h^2}{1 + \sqrt{1 - (h/r)^2}} + Bh^4 + Ch^6 + Dh^8$$

[0143] The diffractive surface of the diffractive optical element is expressed by the following equation where  $\phi(h)$  is the phase function, the reference wavelength is  $\lambda$ , a height from the optic axis of lens is  $h$ , and phase coefficients are  $C_2$ ,  $C_4$ , and  $C_6$ .

$$\phi(h) = (2\pi/\lambda)(C_2h^2 + C_4h^4 + C_6h^6)$$

#### Numerical Example 6

[0144]

$f=50.00$  to  $77.72$  effective Fno=1:6.08  
image magnification=-0.19 to -0.38

	$r1 = -489.264$	$d1 = 1.80$	$n1=1.80811$	$v1=46.6$
	$r2 = 38.804$	$d2 = 9.38$		
40	$r3 = 45.608$	$d3 = 3.00$	$n2=1.85501$	$v2=23.9$
	$r4 = 74.964$	$d4 = \text{variable}$		
	$r5 = 38.227$	$d5 = 5.41$	$n3=1.60548$	$v3=60.7$
45	$r6 = -90.519$	$d6 = 3.62$		
	$r7 = 36.150$	$d7 = 6.50$	$n4=1.81077$	$v4=41.0$
	$r8 = 417.475$	$d8 = 0.97$		
	$r9 = -82.841$	$d9 = 6.50$	$n5=1.85501$	$v5=23.9$
50	$*r10= 40.881$	$d10= 1.84$		
	$r11 = \infty \text{ (stop)}$	$d11= \text{variable}$		
	$r12 = 257.819$	$d12= 5.37$	$n6=1.73427$	$v6=40.6$
55	$*r13= -59.578$	$d13= 3.12$		
	$r14 = -19.262$	$d14= 1.80$	$n7=1.59143$	$v7=61.2$
	$r15 = -30.800$	$d15= \text{variable}$		

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(continued)

r16 = $\infty$	d16= 0.70	n8=1.51825	v8=64.2
r17 = $\infty$ (image plane)			

5

10

Focal length	50.00	77.72	63.88
Variable distances			
d4	25.07	0.80	10.13
d11	20.83	16.75	18.07
d15	35.52	75.47	53.72

15

[Phase coefficients]

20 (r10 surface)

[0145]

25

c2	c3	c4
-2.03880D-04	0.00000D+00	1.98930D-07
c5	c6	
0.00000D+00	-2.72250D-09	

30

[Aspherical coefficients]

35 (r13 surface)

[0146]

40

B	C	D
-9.76722D-07	-4.16710D-09	-7.64856D-12

45

object-image distance: 406.98

50

[0147] Focal lengths of the respective lens units

55

first unit L1	-73.514
second unit L2	46.142
third unit L3	221.92

## Numerical Example 7

[0148]

5       $f=50.12$  to  $77.72$       effective Fno=1:6.08  
 image magnification=-0.19 to -0.38

10	$r1 = -247.347$ $r2 = 35.239$ $r3 = 43.797$ $r4 = 89.771$ $r5 = 43.653$ $r6 = -101.960$ $r7 = 42.919$ $r8 = 1487.782$ $r9 = -83.709$ $*r10 = 56.834$ $r11 = \infty$ (stop)	$d1 = 1.80$ $d2 = 7.98$ $d3 = 3.06$ $d4 = \text{variable}$ $d5 = 5.18$ $d6 = 0.20$ $d7 = 6.50$ $d8 = 1.65$ $d9 = 6.50$ $d10 = 6.16$ $d11 = \text{variable}$	$n1=1.77621$ $n2=1.76859$ $n3=1.69401$ $n4=1.77621$ $n5=1.85501$ $n6=1.80811$ $n7=1.57088$ $n8=1.51825$	$v1=49.6$ $v2=26.5$ $v3=54.8$ $v4=49.6$ $v5=23.9$ $v6=46.6$ $v7=63.2$ $v8=64.2$
15				
20				
25				
30				
35				

40	<table border="1"> <thead> <tr> <th></th><th>Focal length</th><th>50.12</th><th>77.72</th><th>63.90</th></tr> </thead> <tbody> <tr> <td><b>Variable distances</b></td><td></td><td></td><td></td><td></td></tr> <tr> <td><b>d4</b></td><td>22.89</td><td>0.80</td><td>9.34</td><td></td></tr> <tr> <td><b>d11</b></td><td>17.88</td><td>13.36</td><td>14.80</td><td></td></tr> <tr> <td><b>d15</b></td><td>37.45</td><td>78.53</td><td>56.30</td><td></td></tr> </tbody> </table>		Focal length	50.12	77.72	63.90	<b>Variable distances</b>					<b>d4</b>	22.89	0.80	9.34		<b>d11</b>	17.88	13.36	14.80		<b>d15</b>	37.45	78.53	56.30				
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<b>d4</b>	22.89	0.80	9.34																										
<b>d11</b>	17.88	13.36	14.80																										
<b>d15</b>	37.45	78.53	56.30																										
45																													

[Phase coefficients]

(r10 surface)

5 [0149]

10

c2	c3	c4
-1.85570D-04	0.00000D+00	2.31940D-07
c5	c6	
0.00000D+00	-9.03490D-10	

15

[Aspherical coefficients]

(r2 surface)

20 [0150]

25

B	C	D
-5.16886D-07	-8.67561D-10	-7.17236D-13

30

Object-image distance: 406.98

[0151] Focal lengths of the respective lens units

35

first unit L1	-69.079
second unit L2	44.794
third unit L3	282.10

40

Numerical Example 8

[0152]

45

f=50.88 to 78.20 effective Fno=1:6.08  
image magnification=-0.19 to -0.38

50

r1 = -190.109	d1 = 1.80	n1=1.80811	v1=46.6
r2 = 36.987	d2 = 6.13	n2=1.81265	v2=25.4
r3 = 42.152	d3 = 3.17		
r4 = 86.438	d4 = variable		
r5 = 41.459	d5 = 5.76	n3=1.69401	v3=54.8

55

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(continued)

5	r6 = -83.850 r7 = 36.608 r8 = 622.363 r9 = -76.515 *r10= 47.754 r11 = $\infty$ (stop) r12 = 497.421 *r13= -68.803 r14 = -17.647 r15 = -27.949 r16 = $\infty$ r17 = $\infty$ (image plane)	d6 = 0.52 d7 = 6.50 d8 = 1.24 d9 = 6.50 d10= 6.36 d11= variable d12= 2.32 d13= 4.10 d14= 1.80 d15= variable d16= 0.70	n4=1.72056 n5=1.85501 n6=1.80401 n7=1.48915 n8=1.51825	v4=47.9 v5=23.9 v6=42.2 v7=70.2 v8=64.2
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20

25	Focal length	50.88	78.20	64.53
	Variable distances			
	d4	20.71	0.80	8.54
	d11	17.67	13.34	14.80
30	d15	35.20	75.26	53.44

[Phase coefficients]

35 (r9 surface)

[0153]

40

c2	c3	c4
-1.44040D-04	0.00000D+00	-1.47300D-07
c5	c6	
0.00000D+00	-2.65980D-10	

45

[Aspherical coefficients]

50 (r14 surface)

[0154]

55

B	C	D
1.27585D-07	1.19181D-08	4.00623D-12

Object-image distance: 406.98

5 [0155] Focal lengths of the respective lens units

10

first unit L1	-67.803
second unit L2	42.597
third unit L3	255.66

15 Numerical Example 9

[0156]

20 f=49.84 to 77.47 effective Fno=1:6.08  
image magnification=-0.19 to -0.38

25

r1 = -339.318	d1 = 1.80	n1=1.77621	v1=49.6
r2 = 38.608	d2 = 10.56		
r3 = 45.687	d3 = 3.00	n2=1.85501	v2=23.9
r4 = 70.234	d4 = variable		
r5 = 42.430	d5 = 5.20	n3=1.64512	v3=58.4
r6 = -381.547	d6 = 2.70		
r7 = 42.322	d7 = 6.50	n4=1.69979	v4=55.5
r8 = -103.950	d8 = 2.21		
r9 = -60.646	d9 = 6.50	n5=1.85501	v5=23.9
*r10= 129.619	d10= 3.17		
r11 = $\infty$ (stop)	d11=18.92		
r12 = -26.204	d12= 1.80	n6=1.58879	v6=30.8
*r13= -41.619	d13= variable		
r14 = -940.339	d14= 2.88	n7=1.83932	v7=37.2
r15 = -43.926	d15= 2.78		
r16 = -18.867	d16= 1.80	n8=1.60548	v8=60.7
r17 = -29.893	d17= variable		
r18 = $\infty$	d18= 0.70	n9=1.51825	v9=64.2
r19 = $\infty$ (image plane)			

30

35

40

45

50

5	Focal length	49.84	77.47	63.65
	Variable distances			
10	d4	24.06	0.80	9.70
	d13	3.45	0.20	1.13
	d17	35.38	75.23	53.47

[Phase coefficients]

15 (r10 surface)

[0157]

20

	c2	c3	c4
	-1.48820D-04	0.00000D+00	-9.56020D-08
25	c5	c6	
	0.00000D+00	-1.84290D-09	

[Aspherical coefficients]

30 (r12 surface)

[0158]

35

B	C	D
1.05105D-06	1.22116D-08	6.47327D-11

40

Object-image distance: 406.98

[0159] Focal lengths of the respective lens units

45

first unit L1	-69.839
second unit L2	44.990
third unit L3	137.59

Numerical Example 10

55

[0160]

f=50.34 to 77.87 effective Fno=1:6.08

EP 0 913 718 A2

image magnification=-0.19 to -0.38

5	r1 =-241.212 r2 = 36.369 r3 = 47.805 r4 = 97.937 r5 = 42.185 r6 = -89.698 r7 = 36.603 r8 = 729.165 r9 = -94.262 *r10= 40.909 r11 = $\infty$ (stop) r12 = 189.833 *r13= -82.817 r14 = -18.230 r15 = -25.517 r16 = $\infty$ r17 = $\infty$ (image plane)	d1 = 1.80 d2 = 7.65 d3 = 3.00 d4 = variable d5 = 5.44 d6 = 1.50 d7 = 6.50 d8 = 0.99 d9 = 6.50 d10= 5.30 d11=variable d12= 4.93 d13= 3.85 d14= 1.80 d15= variable d16= 0.70	n1=1.79013 n2=1.85501 n3=1.64512 n4=1.80401 n5=1.85501 n6=1.70557 n7=1.60548 n8=1.51825	v1=44.2 v2=23.9 v3=58.4 v4=42.2 v5=23.9 v6=41.2 v7=60.7 v8=64.2
---	--	---	--	--

30

35

Focal length	50.34	77.87	64.10
Variable distances			
d4	22.89	0.80	9.36
d11	18.36	14.09	15.51
d15	35.20	75.47	53.56

40

[Phase coefficients]

45 (r10 surface)

[0161]

50

55

c2	c3	c4
-2.10390D-04	0.00000D+00	-1.00460D-07
c5	c6	
0.00000D+00	-1.71220D-09	

[Aspherical coefficients]

(r4 surface)

5 [0162]

10

B	C	D
-4.45035D-07	-3.98520D-10	-2.78287D-13

(r14 surface)

15 [0163]

20

B	C	D
1.21955D-07	5.52230D-09	4.34741D-12

25

Object-image distance: 406.98

[0164] Focal lengths of the respective lens units

30

35

first unit L1	-70.500
second unit L2	44.397
third unit L3	269.10

40

TABLE 2

45

Condition equations	Numerical Examples				
	6	7	8	9	10
(5) $\beta_{2w} \cdot \beta_{3w}$	-0.889	-0.940	-0.981	-0.921	-0.932
(6) $C_2 \cdot fW$	-0.0102	-0.0093	-0.0073	-0.0074	-0.0106

50

[0165] The grating pitch and depth of the diffractive optical element in each numerical example are both in the adequately manufacturable range. For example, where the diffractive optical element in Numerical Example 6 is prepared as a diffractive optical element of the single layer structure, the minimum grating pitch is about 160  $\mu\text{m}$  and the depth is 0.83  $\mu\text{m}$ , and they are of the adequately manufacturable level.

[0166] The present invention can realize the zoom lenses ready for color reading and the image scanner using the zoom lens with the high zooming ratio of about 2.0 and with the high optical performance throughout the entire zooming range, by properly setting the lens configuration of each lens unit of the three-unit zoom lens and providing the diffractive optical element in the second unit and the aspherical surface in at least one lens unit out of the three lens units of the first, second, and third units as described above.

[0167] A zoom lens includes three lens units which are a first unit having a negative refracting power, a second unit having a positive refracting power, and a third unit having a positive refracting power arranged in the stated order from

the side of an original surface. Zooming is effected by changing an air space between the first unit and the second unit and an air space between the second unit and the third unit. The second unit has a diffractive optical element.

### Claims

5 1. A zoom lens comprising three lens units, said three lens units being a first unit having a negative refracting power, a second unit having a positive refracting power, and a third unit having a positive refracting power in the stated order from the side of an original surface, in which zooming is effected by changing an air space between the first unit and the second unit and an air space between the second unit and the third unit,  
 10 wherein said second unit has a diffractive optical element.

15 2. A zoom lens comprising three lens units, said three lens units being a first unit having a negative refracting power, a second unit having a positive refracting power, and a third unit having a positive refracting power in the stated order from the side of an original surface, in which zooming is effected by changing an air space between the first unit and the second unit and an air space between the second unit and the third unit,  
 wherein said first unit has a first diffractive optical element and said second unit has a second diffractive optical element.

20 3. The zoom lens according to Claim 2, wherein said first diffractive optical element corrects variation in lateral chromatic aberration due to the zooming and said second diffractive optical element corrects variation in axial chromatic aberration due to the zooming.

25 4. The zoom lens according to Claim 2, wherein a stop is placed in said second unit and said second diffractive optical element is placed near the stop.

5. The zoom lens according to Claim 2, wherein said first diffractive optical element is attached to a negative refracting surface of a lens forming said first unit.

30 6. The zoom lens according to Claim 2, wherein the following conditions are satisfied:

$$0.7 < |\beta_{2w} \times \beta_{3w}| < 1.1$$

$$\text{and } \beta_{2w} \times \beta_{3w} < 0$$

35 where  $\beta_{2w}$ ,  $\beta_{3w}$  are image magnifications at the shortest focal length of said second and third units, respectively.

7. The zoom lens according to Claim 2, wherein the following conditions are satisfied:

$$0.0005 < C_{2(1)} \times fw < 0.005$$

$$0.005 < |C_{2(2)} \times fw| < 0.03 (C_{2(2)} < 0)$$

45 where phase functions of said first and second diffractive optical elements are defined by the following equation:

$$\phi_j(h) = (2\pi/\lambda) \sum C_{i(j)} h^i$$

50 ( $\lambda$  is a reference wavelength,  $h$  is a height from the optic axis,  $i$  is a degree, and  $j$  is a number of each diffractive optical element)  
 and where a focal length at the shortest focal length of the overall system is  $fw$ .

8. The zoom lens according to Claim 2, wherein each of said first and second diffractive optical elements is comprised of a stack type diffraction grating in which a plurality of diffraction gratings are stacked on a glass substrate.

55 9. The zoom lens according to Claim 2, wherein zooming from the shortest focal length extreme to the longest focal length extreme is effected by moving said first unit along a locus of a convex shape on the image surface side and monotonically moving said second and third units toward the original surface, and wherein an object-image dis-

tance is constant.

10. The zoom lens according to Claim 9, wherein, in order from the side of the original surface, said first unit has three lenses, said three lenses being a (1-1) negative lens, a (1-2) negative lens, and a (1-1) positive lens, said second unit has five lenses, said five lenses being a (2-1) positive lens, a (2-2) positive lens, a (2-1) negative lens, a (2-2) negative lens, and a (2-3) positive lens, and said third unit has two lenses, said two lenses being a (3-1) positive lens and a (3-1) negative lens.

15. The zoom lens according to Claim 9, wherein, in order from the side of the original surface, said first unit has four lenses, said four lenses being a (1-1) negative lens, a (1-1) positive lens, a (1-2) negative lens, and a (1-2) positive lens, said second unit has four lenses, said four lenses being a (2-1) positive lens, a (2-2) positive lens, a (2-1) negative lens, and a (2-3) positive lens, and said third unit has two lenses, said two lenses being a (3-1) positive lens and a (3-1) negative lens.

20. The zoom lens according to Claim 9, wherein, in order from the side of the original surface, said first unit has four lenses, said four lenses being a (1-1) negative lens, a (1-1) positive lens, a (1-2) negative lens, and a (1-2) positive lens, said second unit has five lenses, said five lenses being a (2-1) positive lens, a (2-2) positive lens, a (2-1) negative lens, a (2-2) negative lens, and a (2-3) positive lens, and said third unit has two lenses, said two lenses being a (3-1) positive lens and a (3-1) negative lens.

25. The zoom lens according to Claim 9, wherein, in order from the side of the original surface, said first unit has three lenses, said three lenses being a (1-1) negative lens, a (1-2) negative lens, and a (1-1) positive lens, said second unit has four lenses, said four lenses being a (2-1) positive lens, a (2-2) positive lens, a (2-1) negative lens, and a (2-2) negative lens, and said third unit has two lenses, said two lenses being a (3-1) positive lens and a (3-1) negative lens.

30. The zoom lens according to Claim 9, wherein, in order from the side of the original surface, said first unit has three lenses, said three lenses being a (1-1) negative lens, a (1-2) negative lens, and a (1-1) positive lens, said second unit has three lenses, said three lenses being a (2-1) positive lens, a (2-2) positive lens, and a (2-1) negative lens, and said third unit has three lenses, said three lenses being a (3-1) negative lens, a (3-1) positive lens, and a (3-2) negative lens.

35. A zoom lens comprising three lens units, said three lens units being a first unit having a negative refracting power, a second unit having a positive refracting power, and a third unit having a positive refracting power in the stated order from the side of an original surface, in which zooming is effected by changing an air space between the first unit and the second unit and an air space between the second unit and the third unit,  
wherein said second unit has a diffractive optical element and at least one lens unit out of the three lens units of the first, second, and third units has an aspherical surface.

40. The zoom lens according to Claim 15, wherein said diffractive optical element corrects variation in axial chromatic aberration due to the zooming.

45. The zoom lens according to Claim 15, wherein a stop is placed in said second unit and said diffractive optical element is placed near the stop.

17. The zoom lens according to Claim 15, wherein said first unit has an aspherical surface.

18. The zoom lens according to Claim 15, wherein said second unit has an aspherical surface.

19. The zoom lens according to Claim 15, wherein said third unit has an aspherical surface.

50. The zoom lens according to Claim 15, wherein each of said first unit and said third unit has an aspherical surface.

21. The zoom lens according to Claim 15, wherein the following conditions are satisfied:

55.  $0.7 < |\beta_{2w} \times \beta_{3w}| < 1.1$   
and  $\beta_{2w} \times \beta_{3w} < 0$

where  $\beta_{2w}$ ,  $\beta_{3w}$  are image magnifications at the shortest focal length of said second and third units, respectively.

23. The zoom lens according to Claim 15, wherein the following condition is satisfied:

5

$$0.005 < |C_2 \times fw| < 0.03 \quad (C_2 < 0)$$

where a phase function of said diffractive optical element is defined by the following equation:

10

$$\phi(h) = (2\pi/\lambda) \sum C_i h^i$$

( $\lambda$  is a reference wavelength,  $h$  is a height from the optic axis, and  $i$  is a degree) and where a focal length at the shortest focal length of the overall system is  $fw$ .

15 24. The zoom lens according to Claim 15, wherein zooming from the shortest focal length extreme to the longest focal length extreme is effected by moving said first unit along a locus of a convex shape on the image surface side and monotonically moving said second and third units toward the original surface, and wherein an object-image distance is constant.

20 25. The zoom lens according to Claim 24, wherein, in order from the side of the original surface, said first unit has two lenses, said two lenses being a (1-1) negative lens and a (1-1) positive lens, said second unit has three lenses, said three lenses being a (2-1) positive lens, a (2-2) positive lens, and a (2-1) negative lens, and said third unit has two lenses, said two lenses being a (3-1) positive lens and a (3-1) negative lens.

25 26. The zoom lens according to Claim 24, wherein, in order from the side of the original surface, said first unit has two lenses, said two lenses being a (1-1) negative lens and a (1-1) positive lens, said second unit has four lenses, said four lenses being a (2-1) positive lens, a (2-2) positive lens, a (2-1) negative lens, and a (2-2) negative lens, and said third unit has two lenses, said two lenses being a (3-1) positive lens and a (3-1) negative lens.

30 27. An image scanner wherein the zoom lens as set forth in either one of Claims 1 to 26 is used.

28. The zoom lens according to Claim 1, wherein a stop is placed near said diffractive optical element.

35

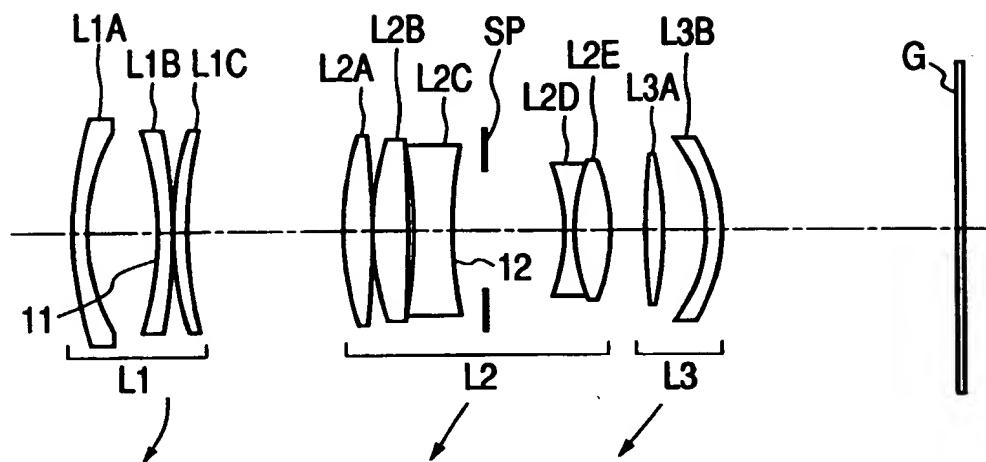
40

45

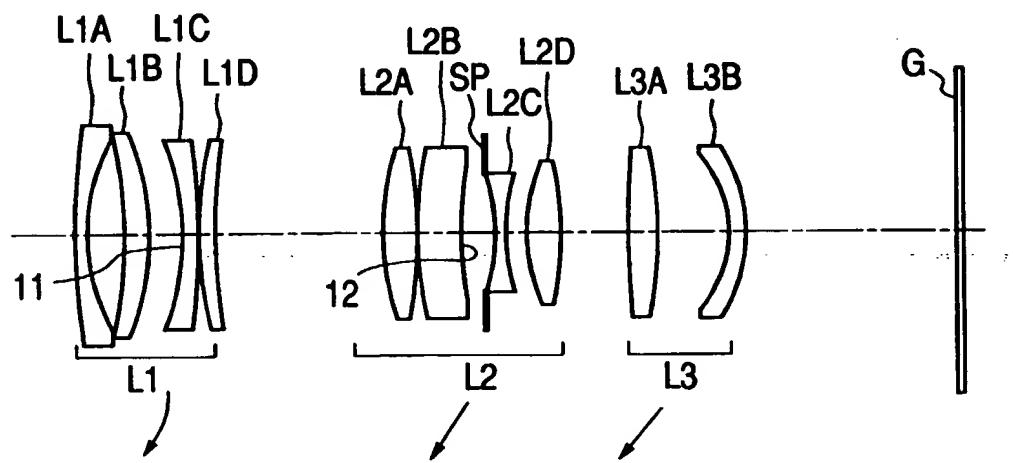
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55

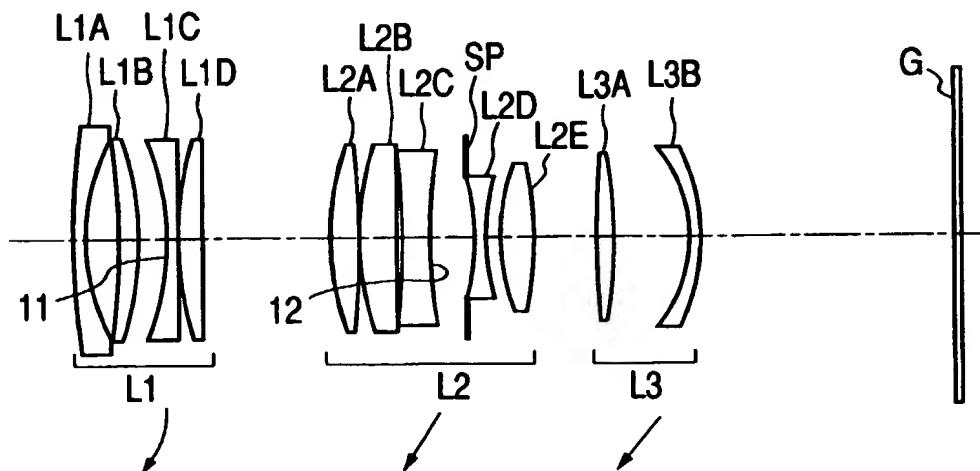
**FIG. 1**



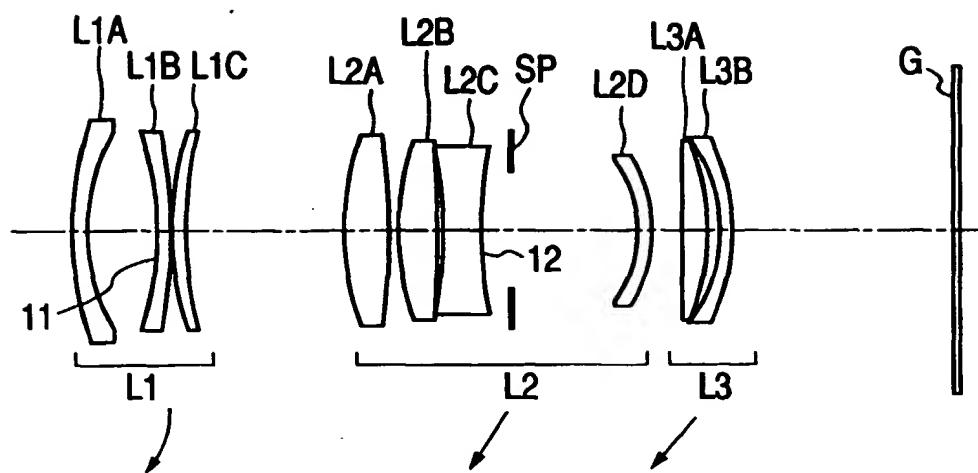
**FIG. 2**



**FIG. 3**



**FIG. 4**



**FIG. 5**

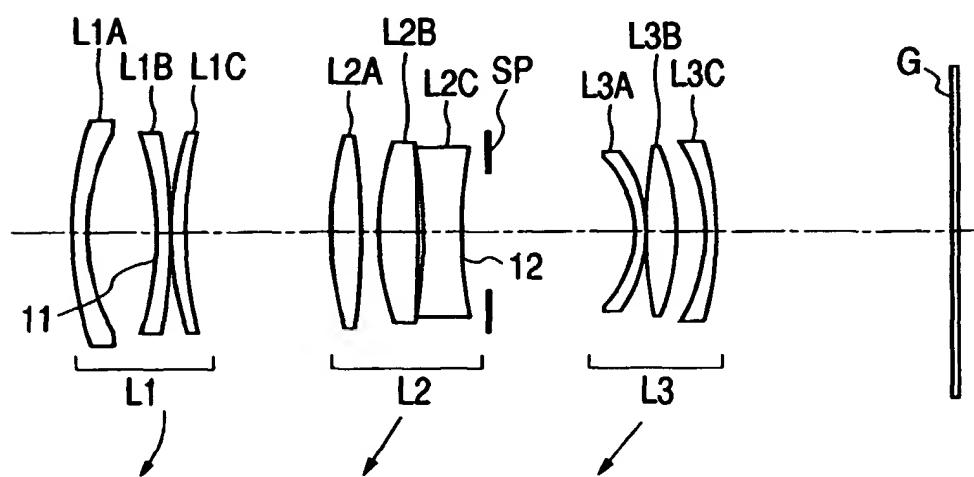


FIG. 6A

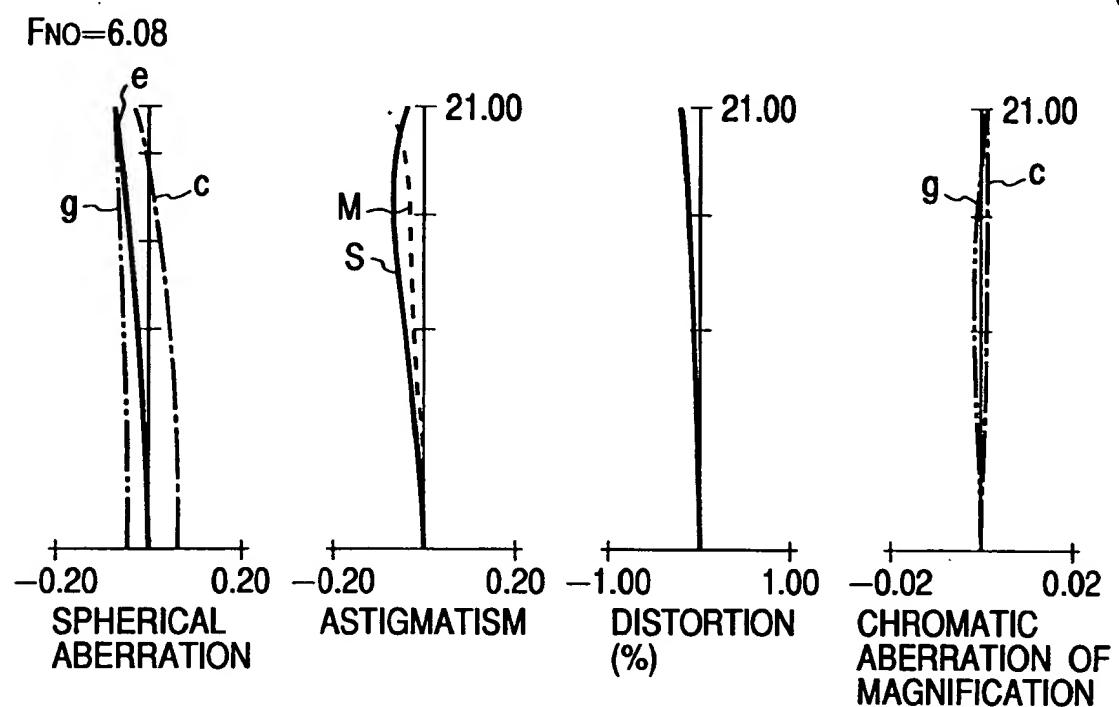


FIG. 6B

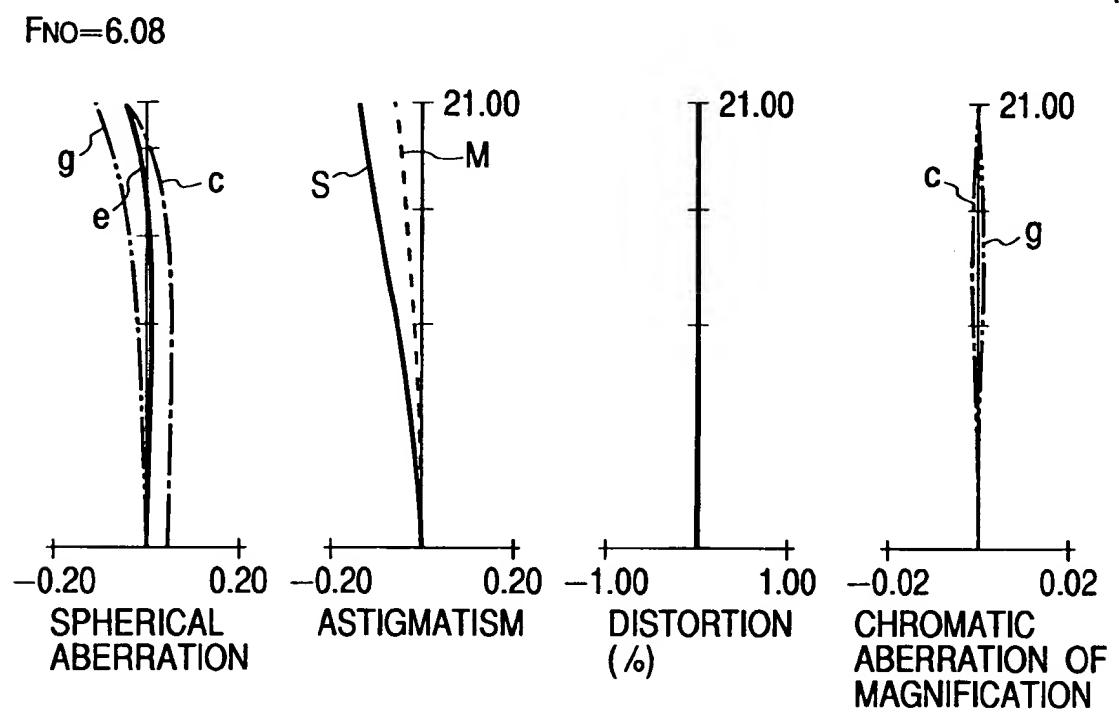


FIG. 7A

FNO=6.08

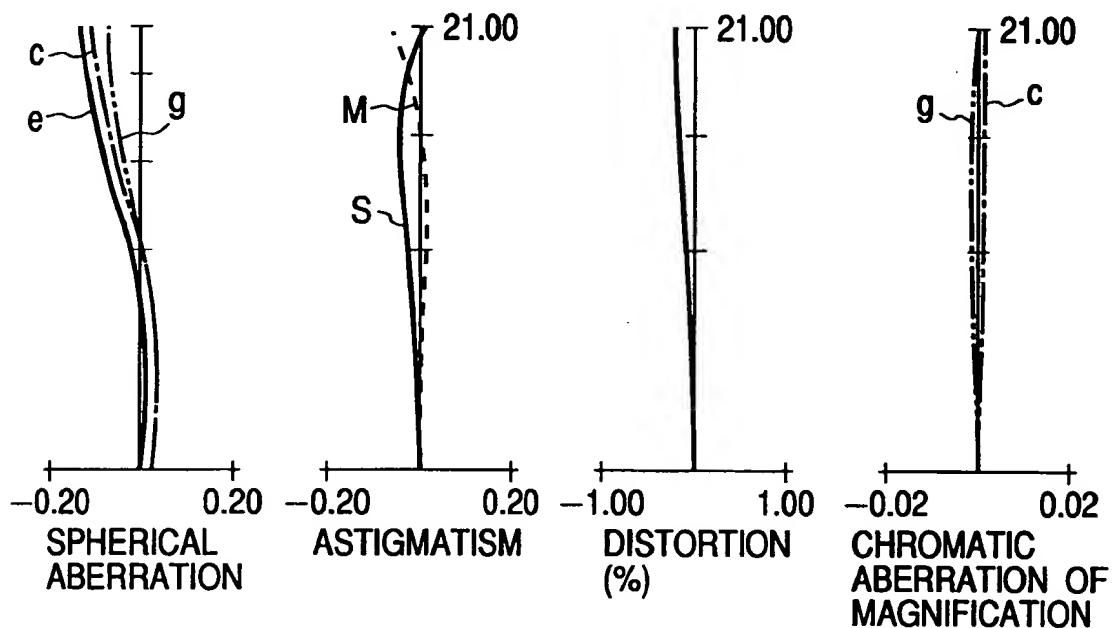


FIG. 7B

FNO=6.08

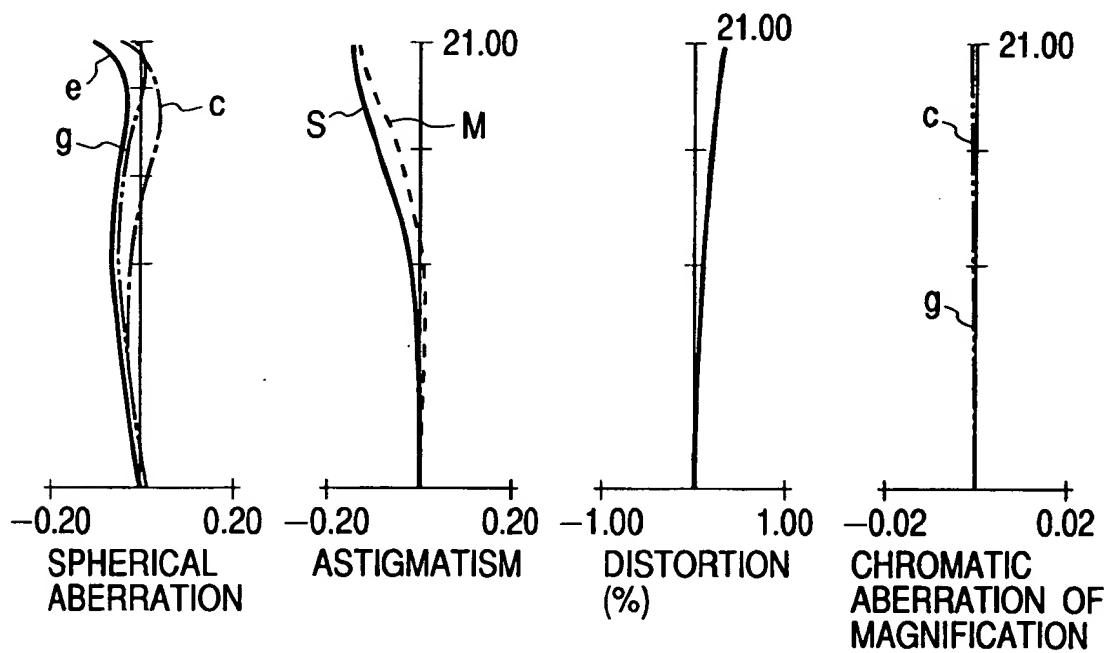


FIG. 8A

FNO=6.08

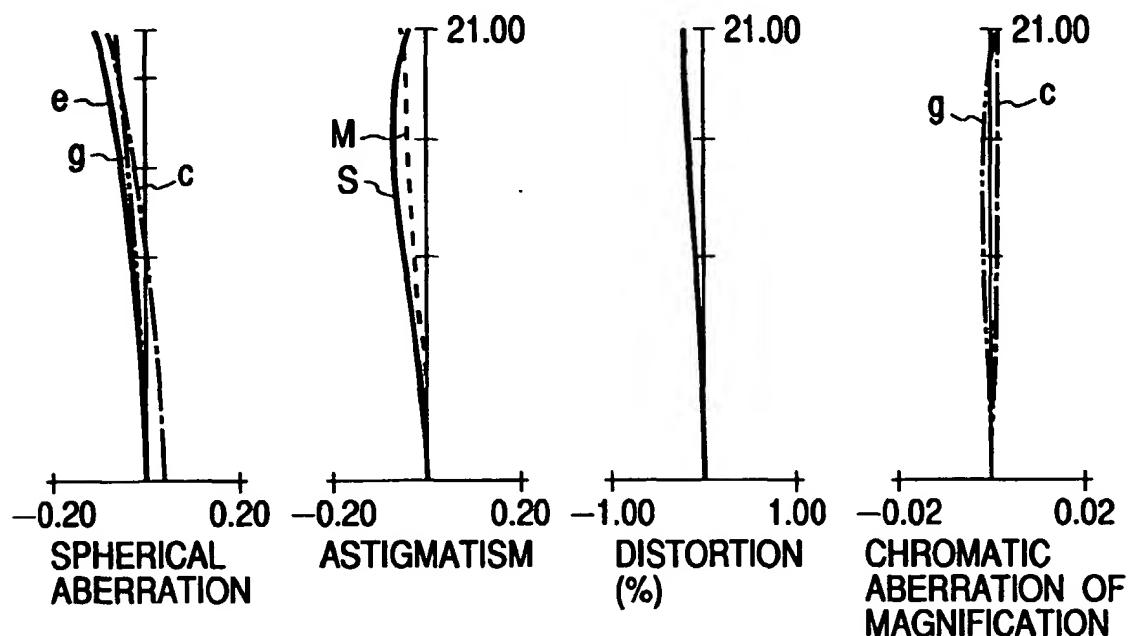


FIG. 8B

FNO=6.08

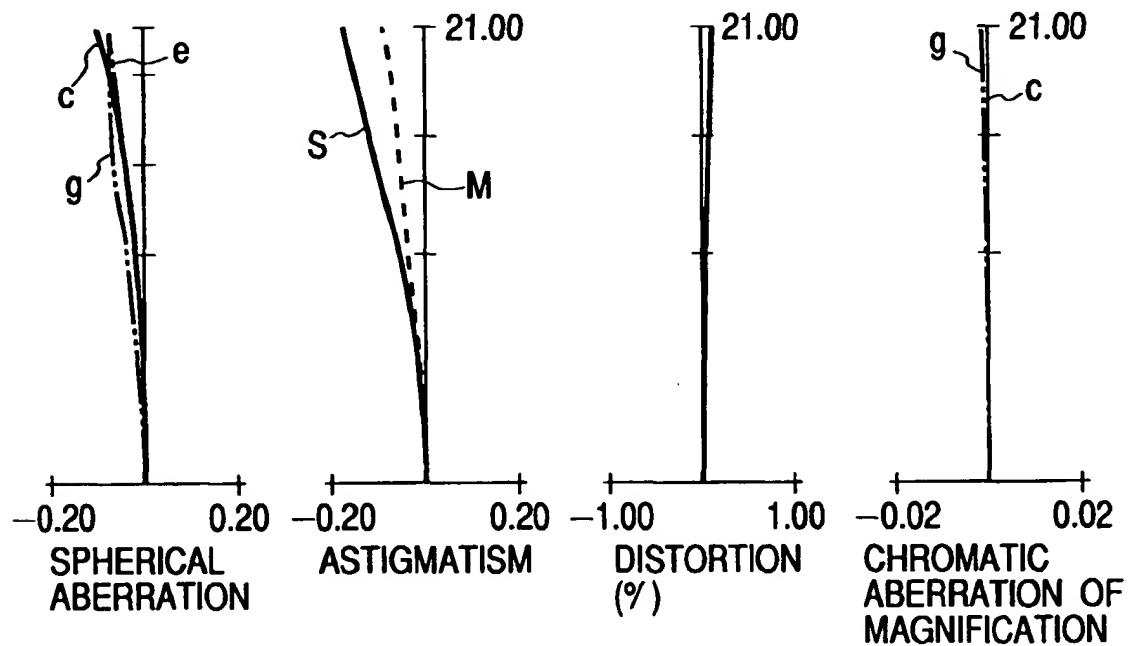


FIG. 9A

FNo=6.08

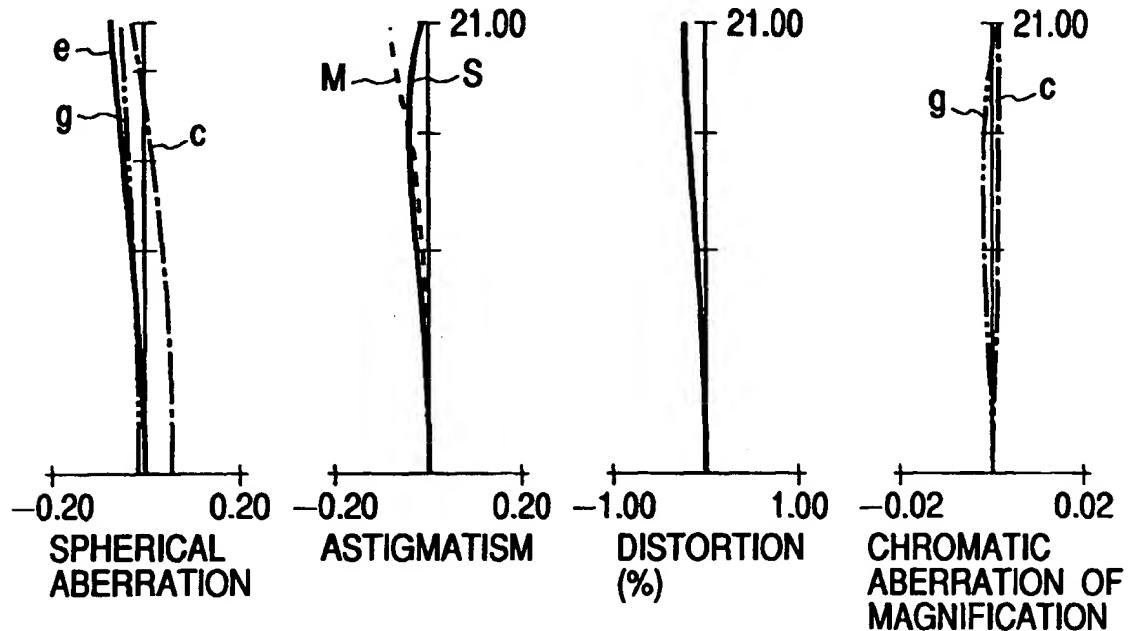


FIG. 9B

FNo=6.08

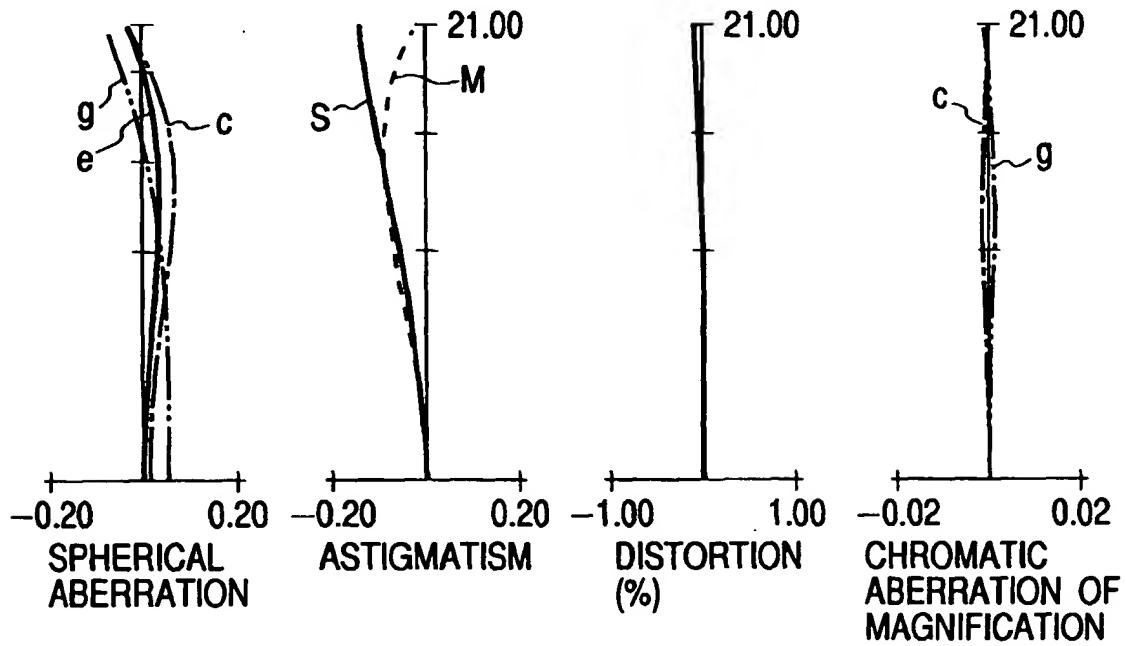


FIG. 10A

FNO=6.08

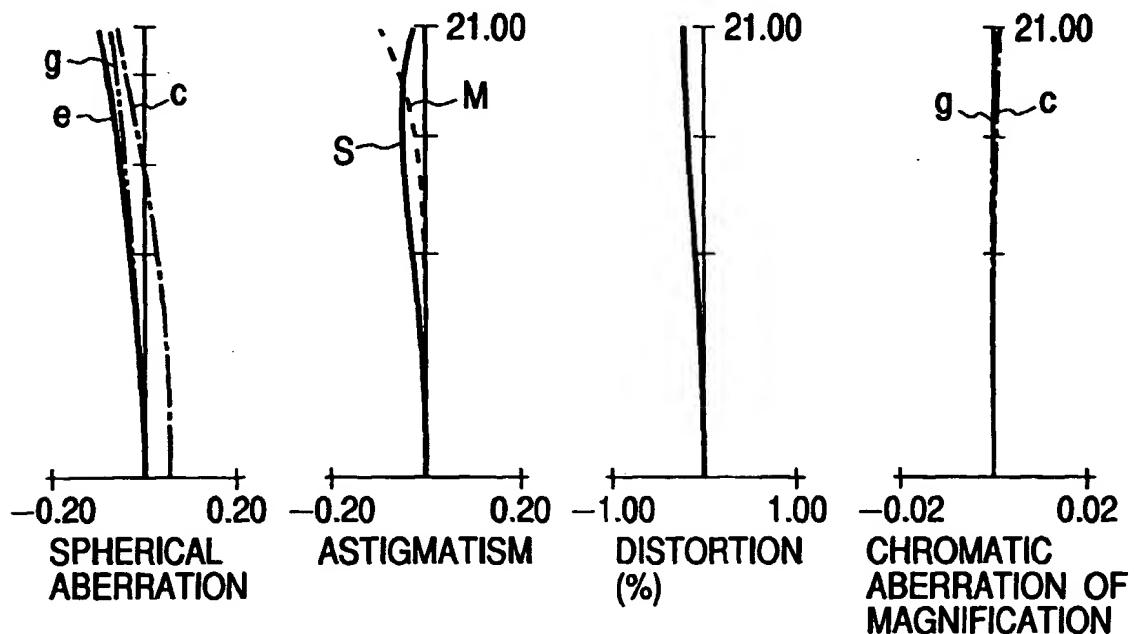
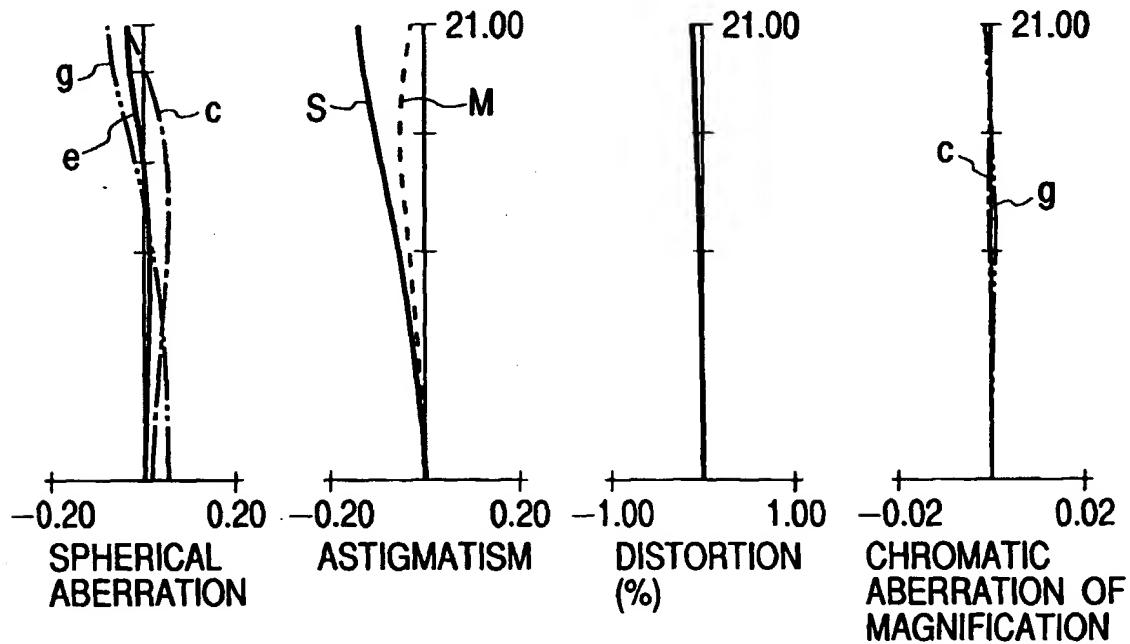
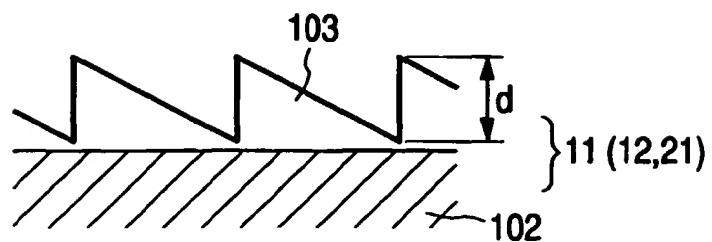


FIG. 10B

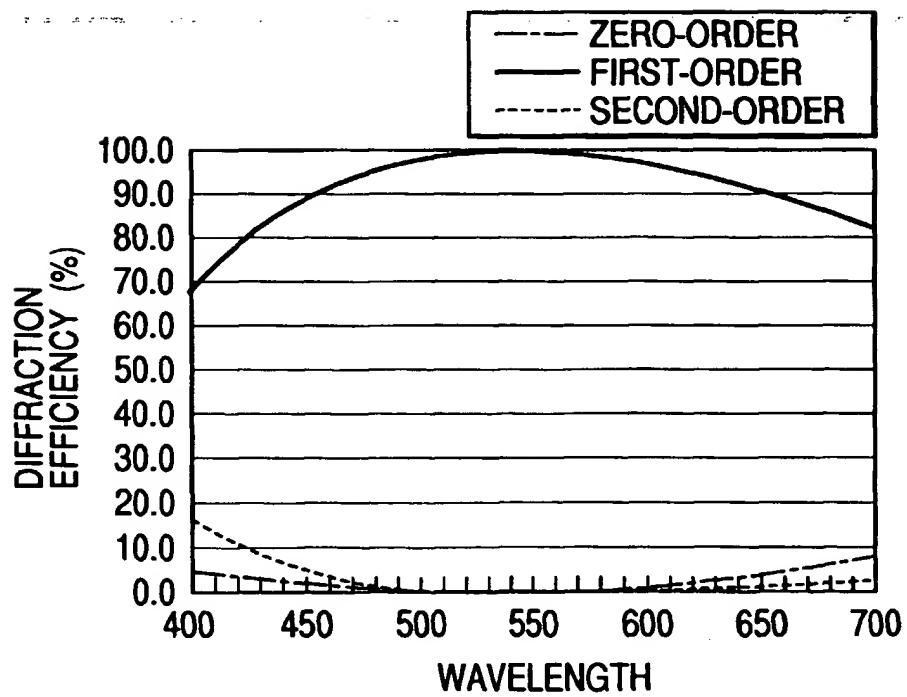
FNO=6.08



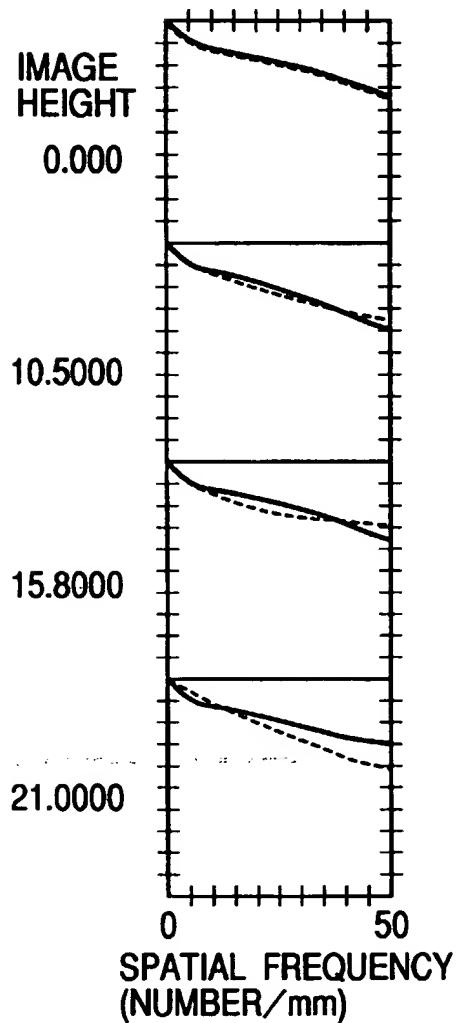
**FIG. 11**



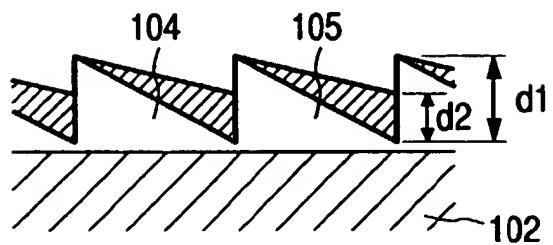
**FIG. 12**



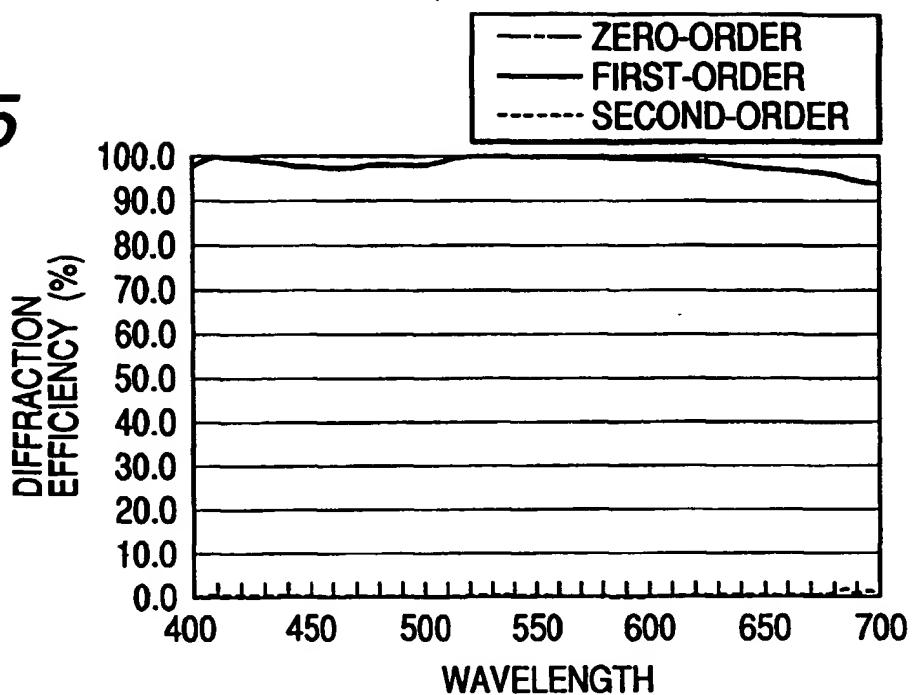
**FIG. 13**



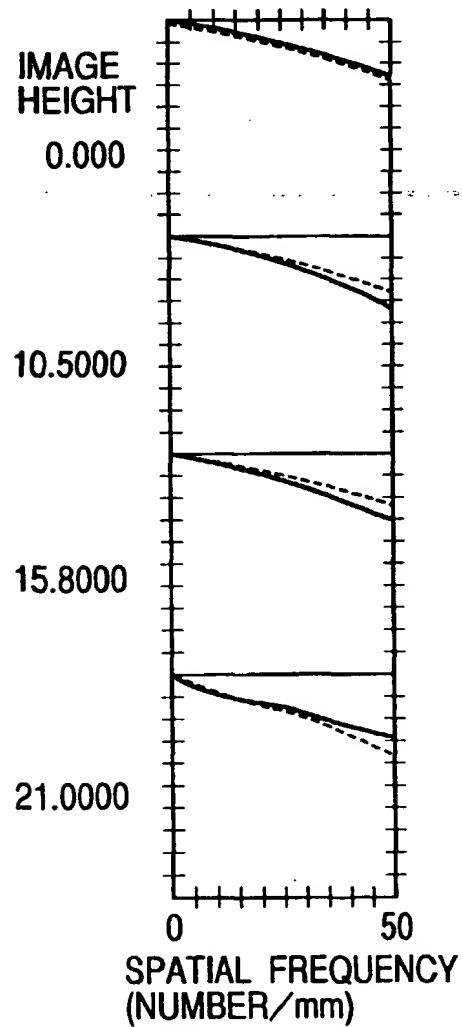
**FIG. 14**



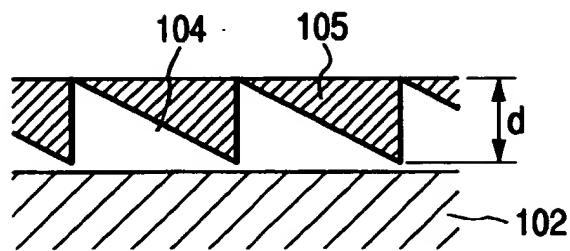
**FIG. 15**



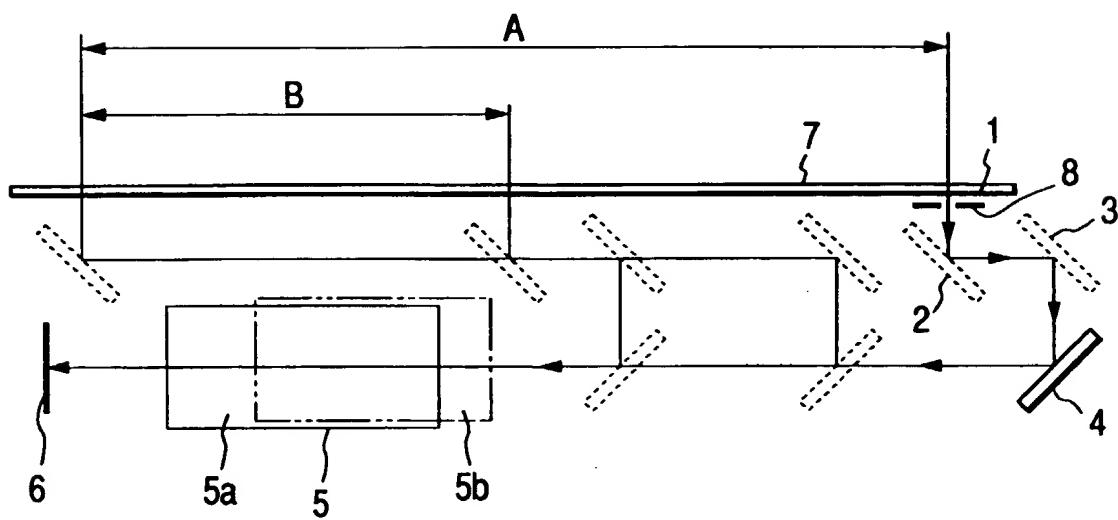
**FIG. 16**



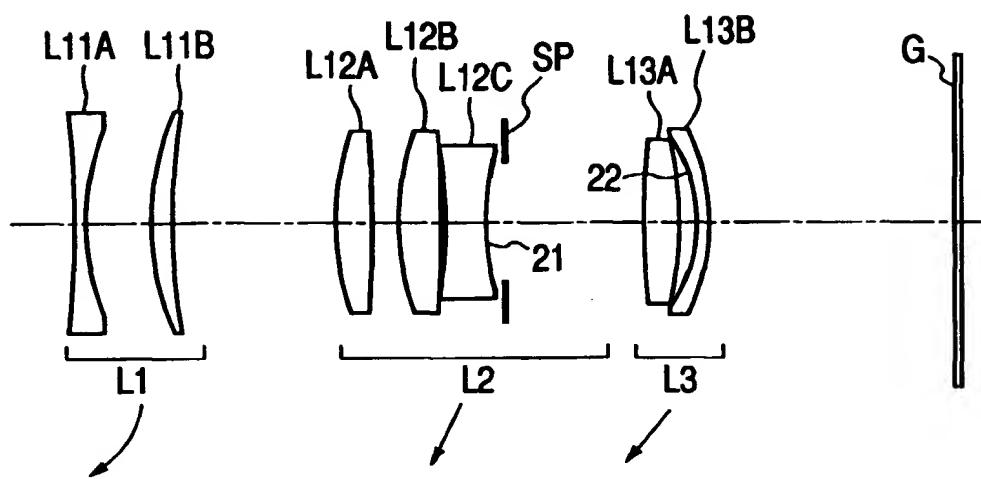
**FIG. 17**



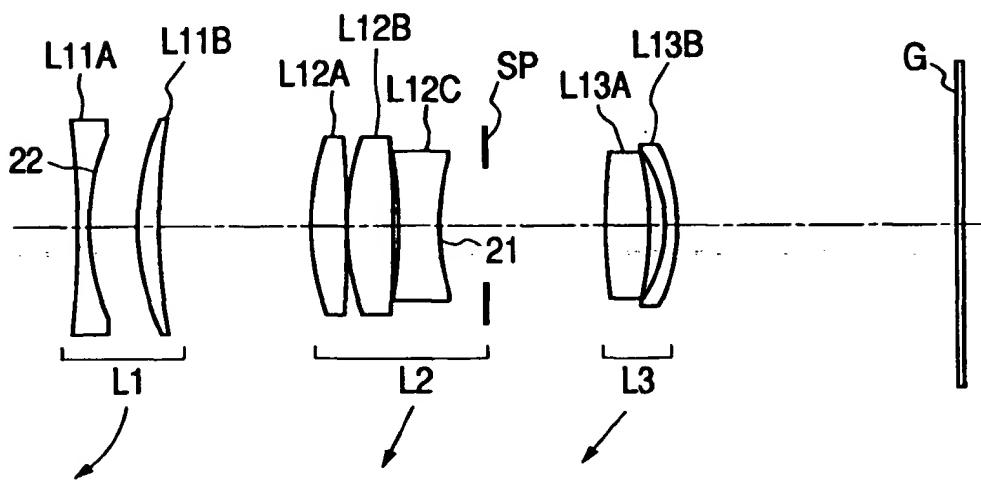
**FIG. 18**



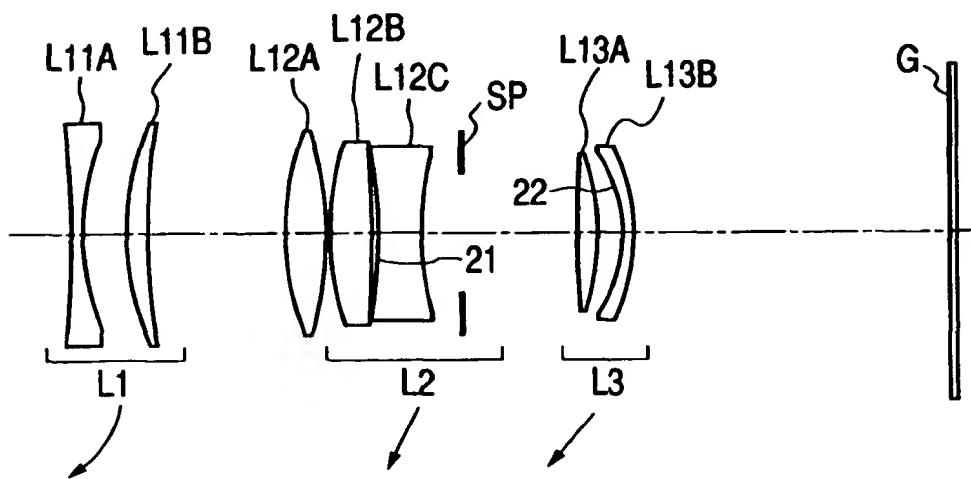
**FIG. 19**



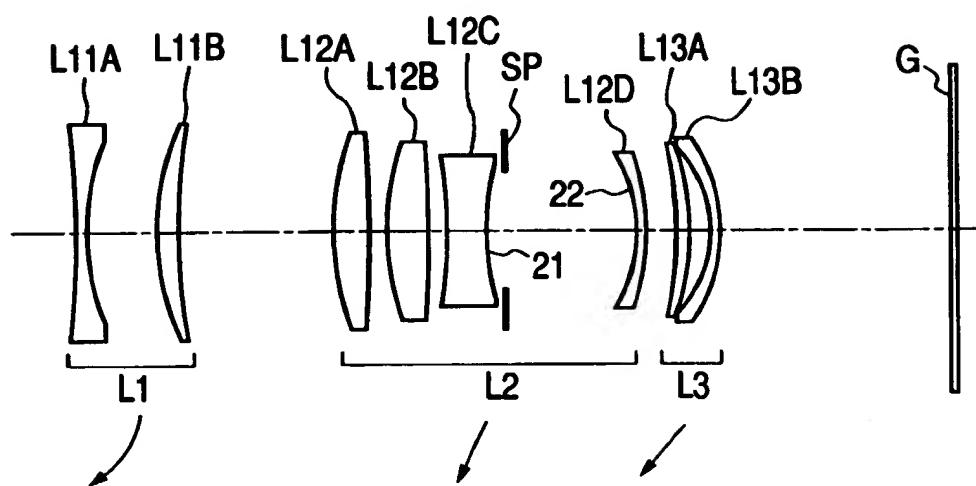
**FIG. 20**



**FIG. 21**



**FIG. 22**



**FIG. 23**

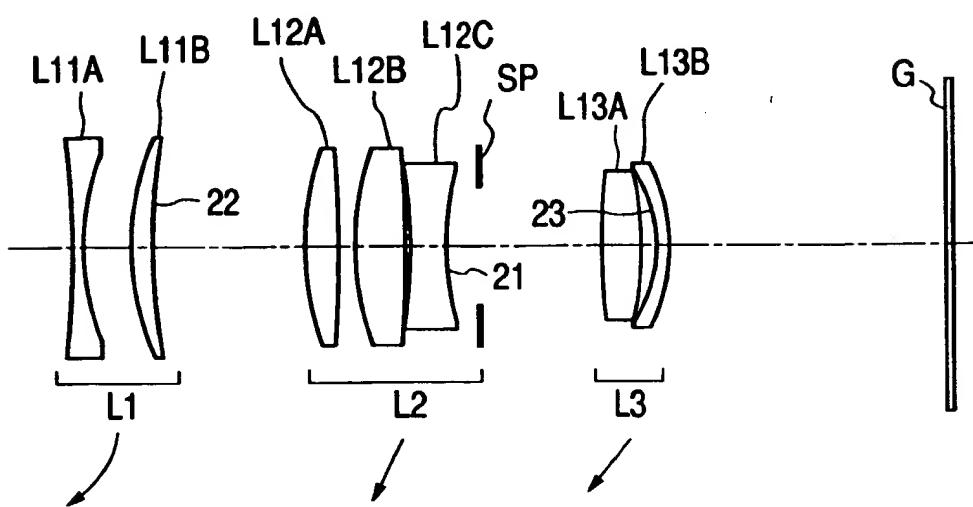


FIG. 24A

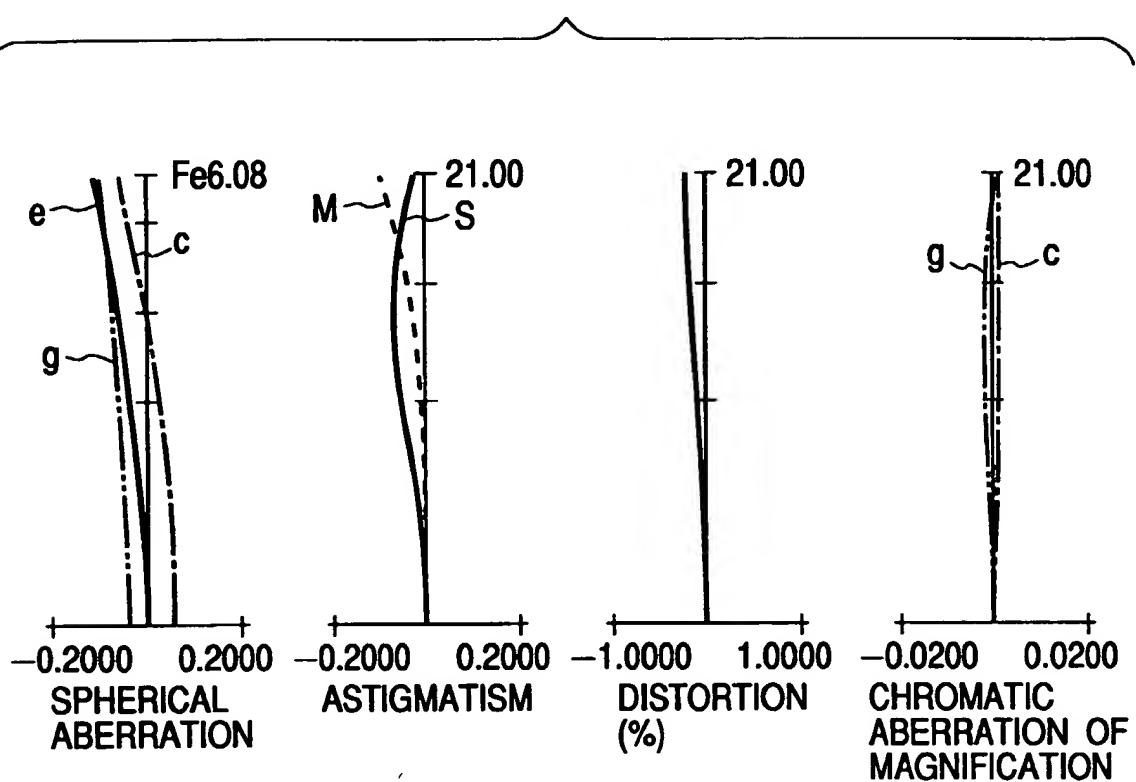


FIG. 24B

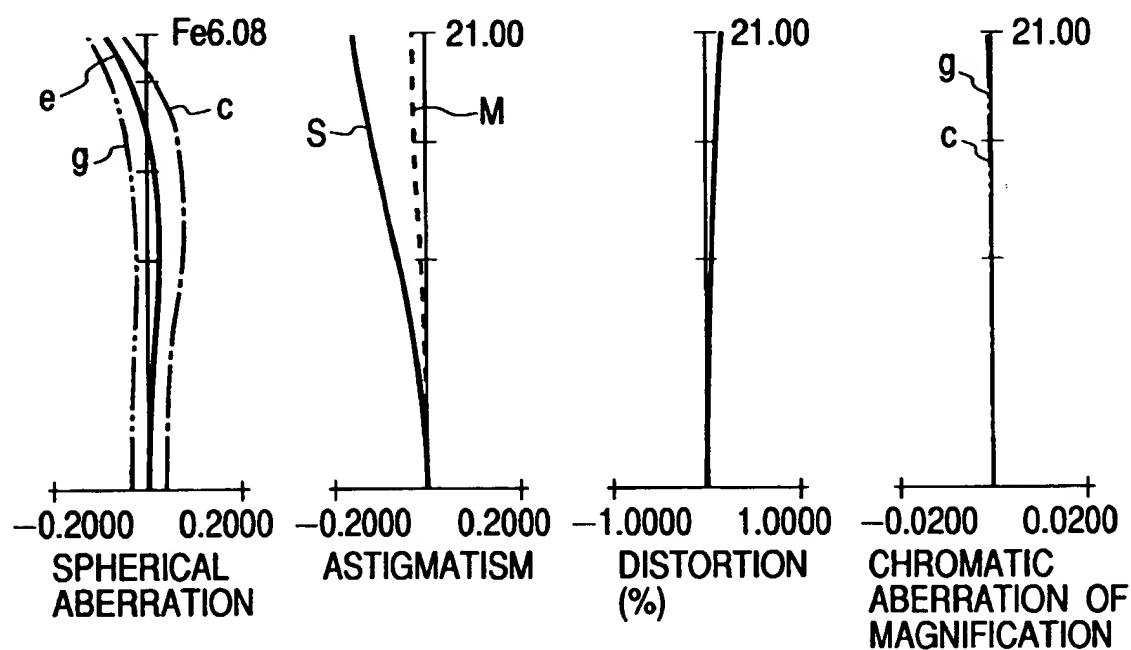


FIG. 25A

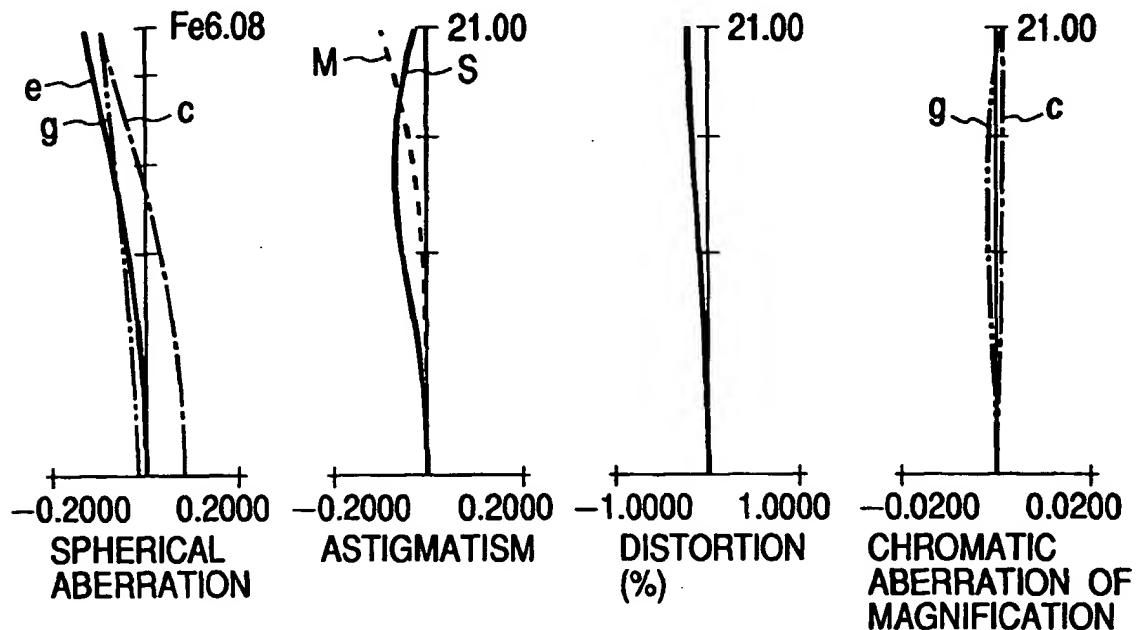


FIG. 25B

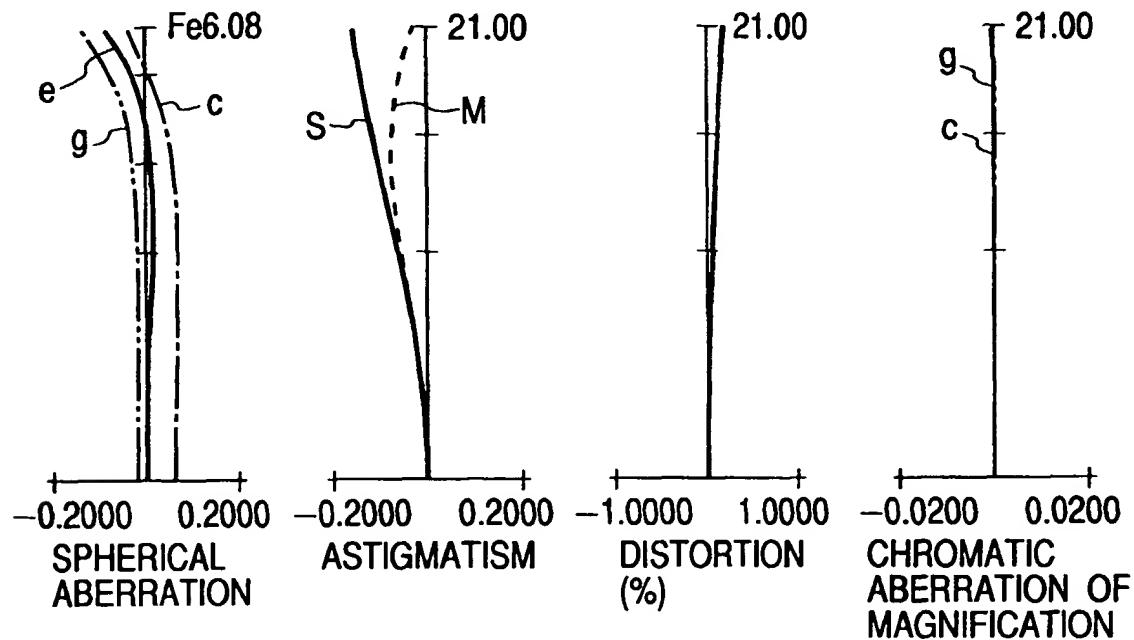


FIG. 26A

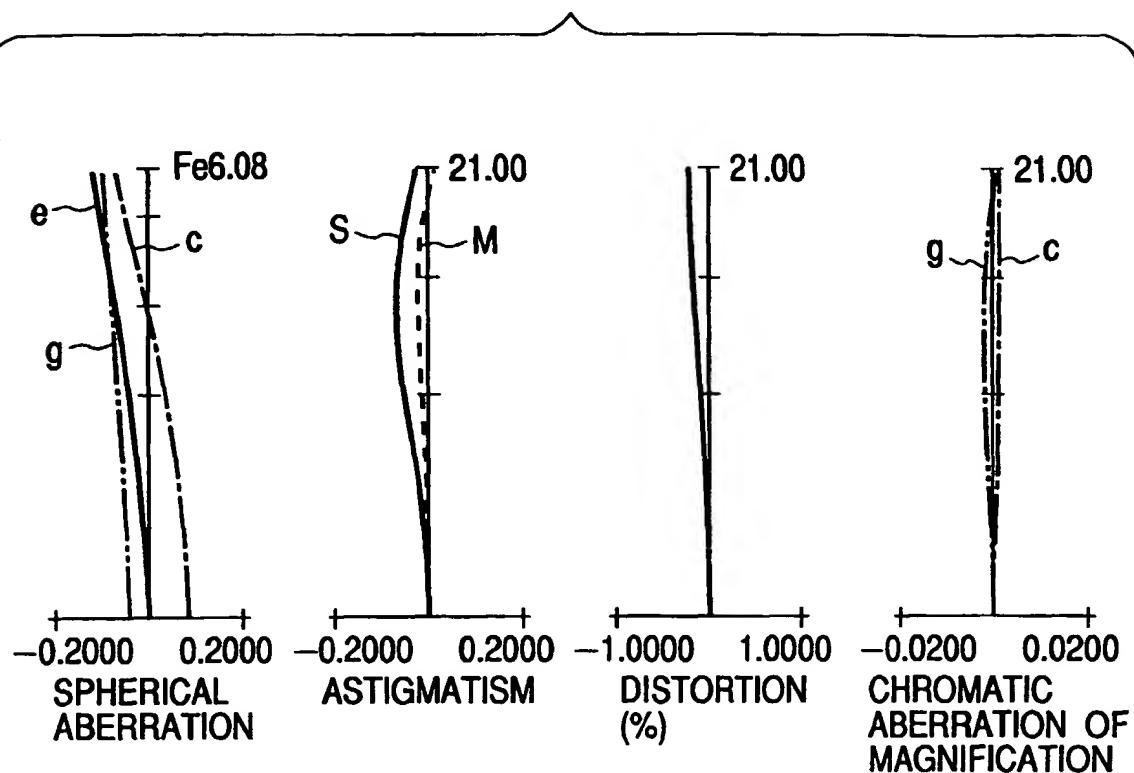


FIG. 26B

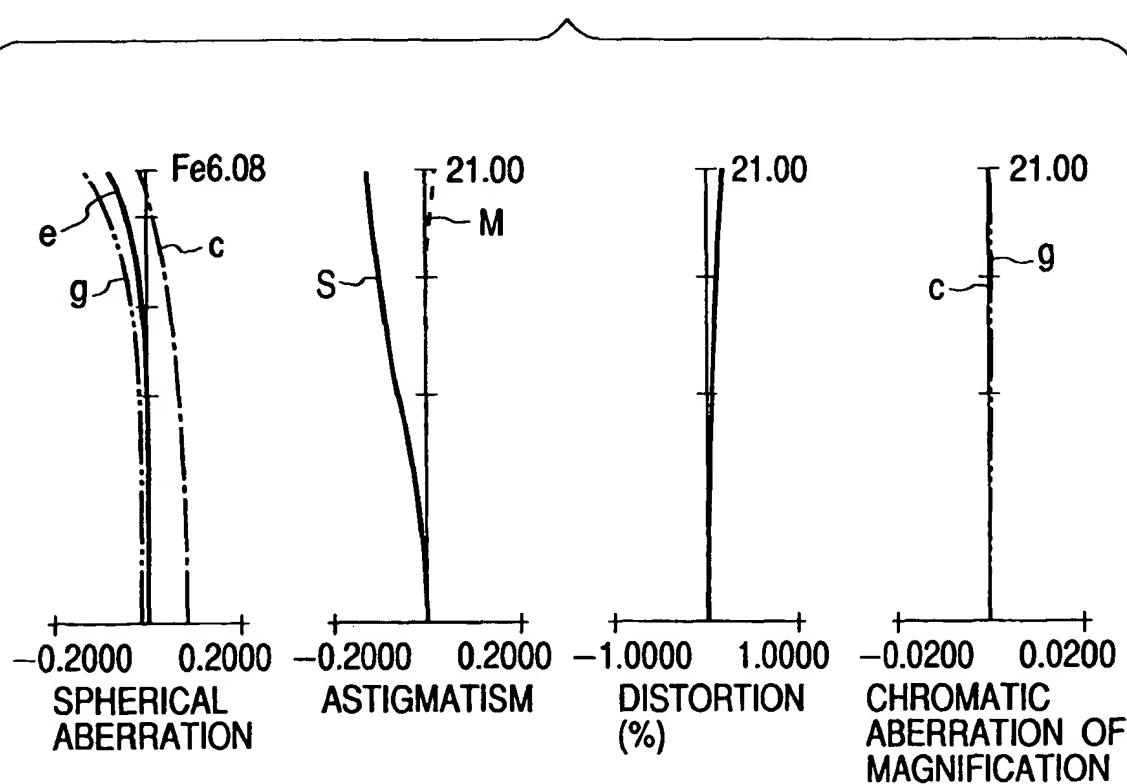


FIG. 27A

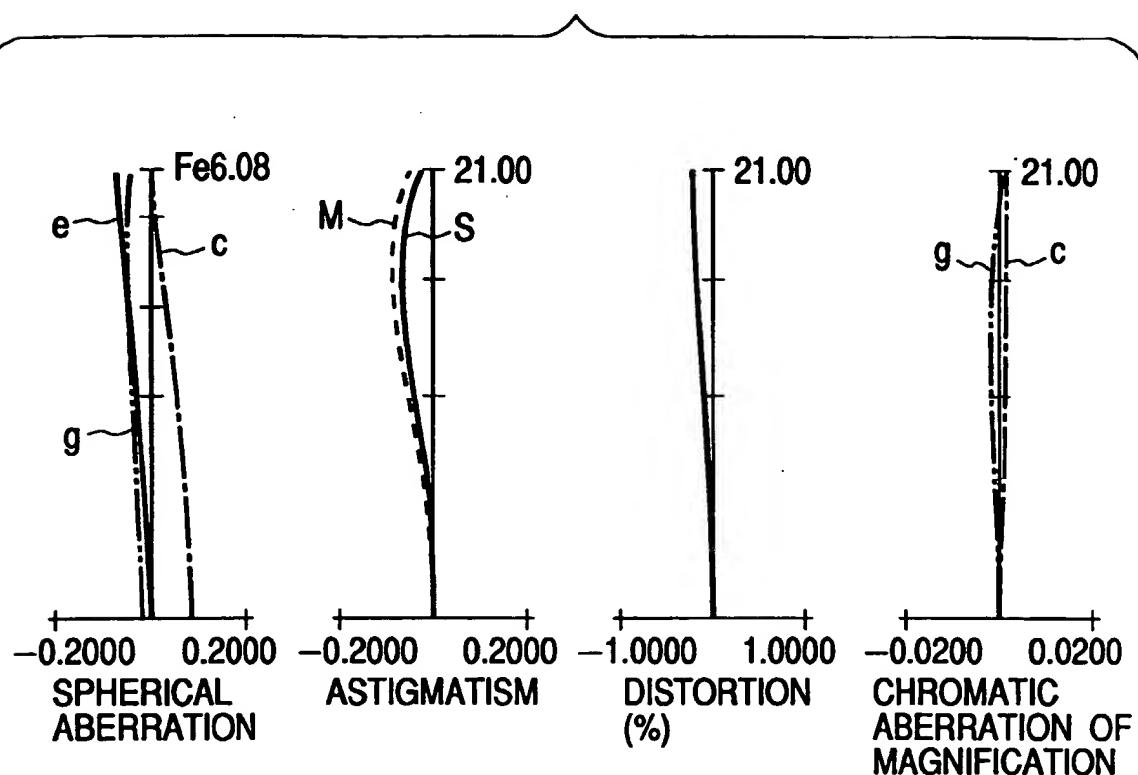


FIG. 27B

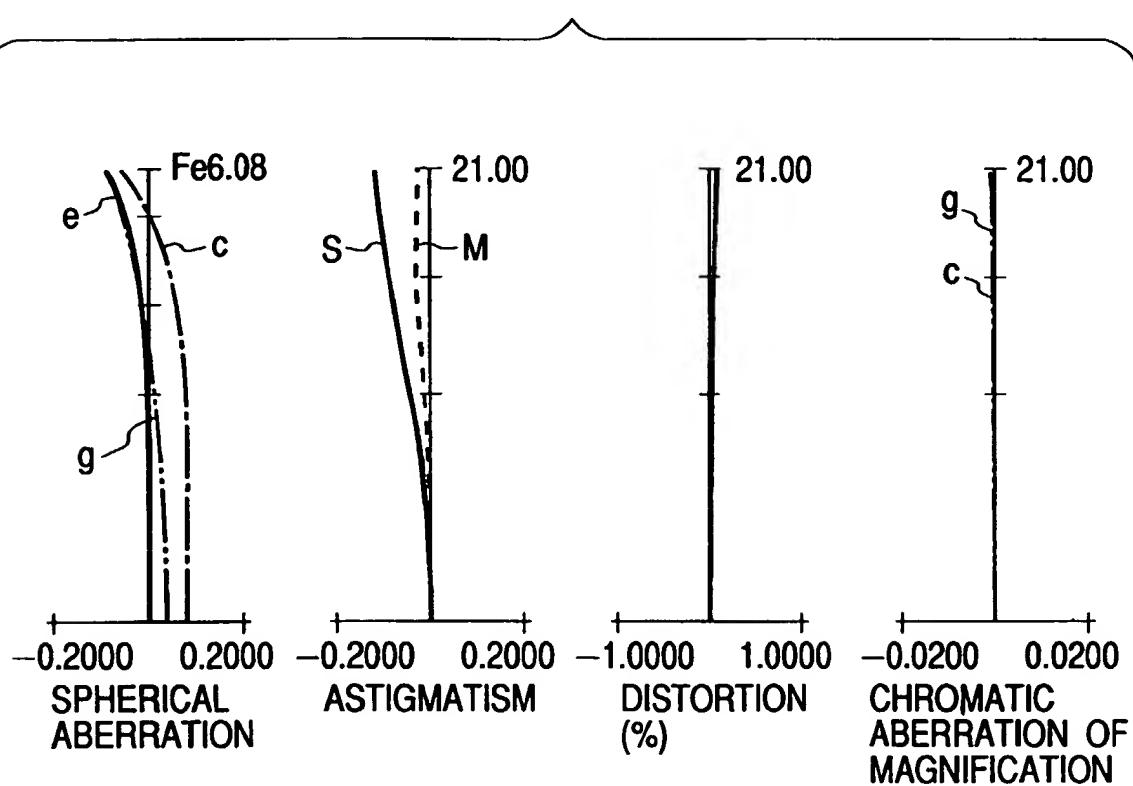


FIG. 28A

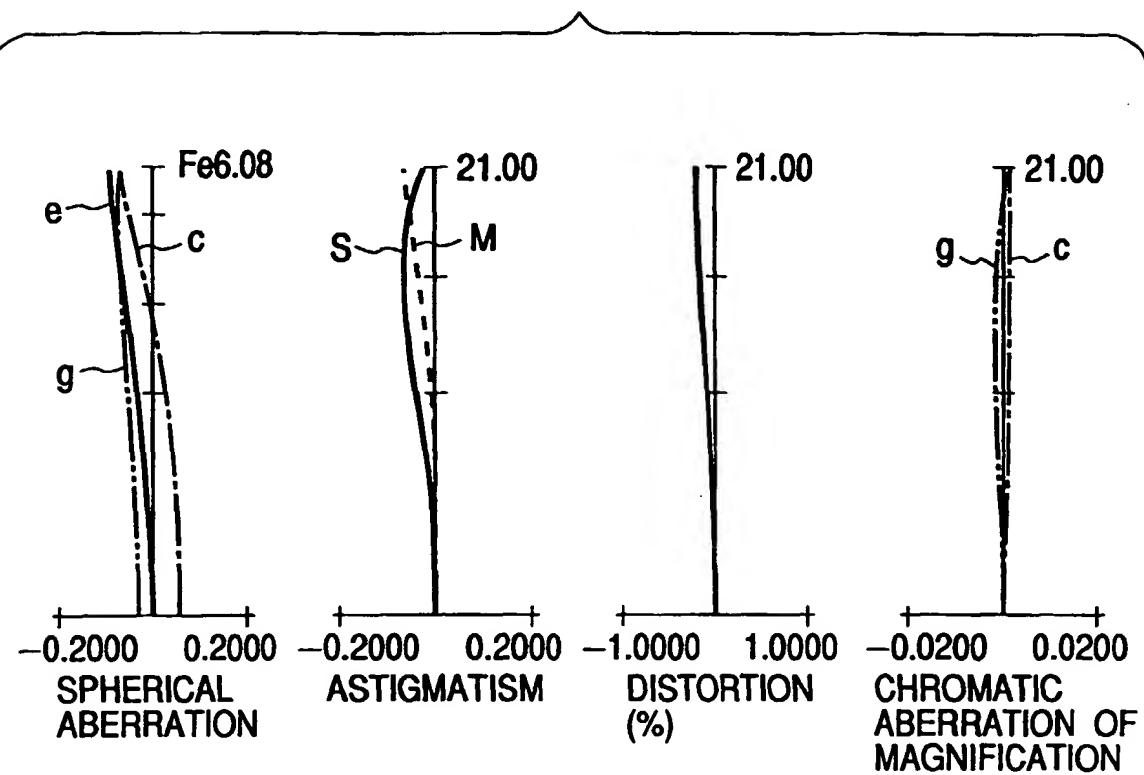


FIG. 28B

